



Section: SD 31 BRUSH CUTTER ENGINE

Pos.	Quantity	Spare part No	Description	Kit	Notes	New
	3100					
1	1	1911-1380-01	Air cleaner cover		Inkl. 2, 42	
2	1	1911-1345-01	.Air cleaner filter			
3	1	1911-1346-01	Screw set			
4	1	1911-1342-01	Wavey washer			
5	1	1911-1398-01	.Choke lever assy		Inkl. 6	
6	1	1911-1399-01	.Choke knob			
7	1	1911-1400-01	Choke lever and pla		Inkl. 5, 6	
8	1	1911-1401-01	Carburettor assy		Inkl. 9, 21	
8A	1	1911-1333-01	Repair kit-carb.		Zama	
8A	1	1911-1290-01	Repair kit-carb.		Walbro	
8B	1	1911-1337-01	Gasket set-carb.		Zama	
8B	1	1911-1351-01	Gasket set-carb.		Walbro	
9	1	1911-1288-01	.Carburettor gasket			
10	4	1911-1367-01	.Screw			
11	1	1911-1317-01	Primer and hose			
12	1	1911-1382-01	Carb. mount assy		Inkl. 10, 13, 15	
13	1	1911-1415-01	.Reed assy			
14	1	1911-1331-01	.Power shaft			
15	1	1911-1319-01	.Carb. mount gasket			
16	1	1911-1318-01	Crankcase assy		Inkl. 10, 14, 24	
17	1	1911-1286-01	Mounting pad-rear			
18	1	1911-1320-01	Fuel tank assy		Inkl. 19-21	
19	1	1911-1329-01	.Fuel cap			
20	1	1911-1352-01	.Fuel return line			
21	1	1911-1287-01	.Fuel line assy			
22	1	1911-1285-01	Mounting pad-front			
23	1	1911-1299-01	Shroud			
24	4	1911-1368-01	.Screw			
25	1	1911-1383-01	Shroud ext. w. stand			
26	1	1911-1282-01	Flywheel			
27	1	1911-1350-01	Spacer			
28	1	1911-1354-01	.Recoil pulley			
29	1	1911-1311-01	.Recoil spring			
30	1	1911-1292-01	.Rope guide			
31	2	1911-1375-01	.Pulley retainer			
32	1	1911-1277-01	.Pull handle			
33	1	1911-1310-01	.Rope			
34	1	1911-1409-01	Starter housing ass		Inkl. 28-36	
34A	1	1911-1353-01	Screw set-housing		Ej ill/not ill.	
35	4	1911-1369-01	.Screw			
36	1	1911-1279-01	.Screw			
37	1	1911-1407-01	Clutch washer			
38	1	1911-1280-01	Clutch rotor			
39	1	1911-1281-01	Clutch drum			
40	1	1911-1297-01	Spring			
41	1	1911-1322-01	Clutch housing			
42	8	1911-1279-01	.Screw			
43	1	1911-1278-01	Clamp			
44	1	1911-1284-01	Module			
45	1	1911-1264-01	Spark plug			
46	1	1911-1384-01	.Exhaust gasket			
47	1	1911-1385-01	Muffler assy		Inkl. 46, 48	
48	1	1911-1330-01	.Screw set-muffler			
49	1	1911-1358-01	Cylinder assy		Inkl. 48, 51, 52	
50	1	1911-1332-01	Piston and rod			
50A	1	1911-1291-01	.Piston ring		Ej ill/not ill.	
51	1	1911-1289-01	.Cylinder gasket			
52	1	1911-1410-01	.Cylinder bolt			
53	1	1911-1347-01	Male tab			
54	1	1911-1359-01	Lead wire			
97	1	1911-1283-01	Crankcase seal		Ej ill/not ill.	
98	1	1911-1370-01	Short block assy		10,14,16,24,45,49-5	
99	1	1911-1386-01	Gasker set-engine		Ej ill/not ill.	