



Section: SD 4100 BRUSH CUTTER ENGINE

Pos.	Quantity	Spare part No	Description	Kit	Notes	New
	4613					
1	1	M240081	Cylinder assy			
1A	1	M227286	.Cylinder gasket			
1B	1	M240083	.Piston kit			
1C	2	M235008	..Seeger ring			
1D	2	M240085	..Piston ring			
2	1	M227187	Crankcase			
3	2	M235900	.Ball bearing			
4	2	M235229	.Seal			
5	1	M236365	.Pin			
6	1	M227282	Clutch assy			
7	1	M236739	Clutch washer			
8	1	M228294	Nut			
9	1	M227862	Flywheel			
13	1	M236563	Fuel cap assy			
14	1	M236564	.Gasket-cap			
15	1	M102164	Flywheel key			
16	2	M227143	Stud			
17	1	M227145	Air filter			
18	1	M240496	Cover-air filter			
19	1	M237436	Muffler			
20	1	M227236	Clamp			
21	2	M227274	Screw			
22	1	M227239	Gasket			
23	1	M227242	Clamp			
24	1	M227243	Gasket-muffler			
25	1	M227244	Clamp			
26	1	M240493	Fuel tank assy			
27	1	M240452	.Fuel filter			
28	1	M227139	.Hose			
29	1	M229809	.Fuel hose			
30	1	M235675	.Fuel tank grommet			
31	1	M227417	Gasket			
32	1	M227896	Starter assy			
33	1	M240492	.Starter pawl			
34	1	M240485	.Retaining spring			
35	1	M227186	.Cushion			
36	1	M227194	.Drum + rope			
37	1	M227703	..Starter rope		3 x 950 mm	
38	1	M227300	.Rewind spring			
39	1	M227467	.Spring shield			
40	1	M227470	.Spacer			
41	1	M240884	.Handle			
42	1	M227874	Ignition assy			
43	1	M235922	..Boot			
44	1	M227774	Wire + grommet			
45	4	M235214	Screw			
46	2	M229280	Cushion fuel tank			
47	1	M229301	Clamp fuel tank			
48	1	9400-0261-00	Spark plug		Champion RDJ8J	
49	1	M236322	Grommet			
50	1	M236617	Flywheel nut			
51	1	M240677	Crankshaft assy			
52	1	M235742	.Needle bearing			
53	1	M240048	Carburettor assy		Walbro WT255	
53	1	M240013	Carburettor assy		Zama C1Q M31	
54	1	M227255	Choke knob			
55	1	M237451	Insulator-carburett			
56	1	M237452	Air filter box			
57	1	M240497	Cylinder cover			
58	8	M240688	Screw			
59	5	M240688	Screw			
60	1	M227692	Gasket			
61	2	M235803	Screw			
62	2	M235804	Screw			
63	2	M235806	Screw			
64	2	M235919	Screw			

Section: SD 4100 BRUSH CUTTER ENGINE

Pos.	Quantity	Spare part No	Description	Kit	Notes	New
	4613					
65	2	M235911	Screw			
66	1	M228139	Connector			
99	1	M240018	Tool kit			

test