



Section: 522 AUGER ASSY

Pos.	Quantity	Spare part No	Description	Kit	Notes	New
	2823					
1	4	9795-3631-02	Nut			
2	1	1812-1108-01	Knob			
3	1	1812-0273-01	Screw			
4	1	1812-1307-01	Chute deflector			
5	2	1812-1119-01	Bolt			
6	1	1812-1329-01	Auger pulley			
7	1	1812-1167-01	Key			
8	1	1812-1340-01	Chute extension			
9	4	1812-1107-01	Bolt			
10	1	1812-0950-01	Chute hinge			
11	3	9899-3625-16	Screw			
12	1	9988-3619-16	Screw			
13	4	9988-3516-16	Screw			
14	1	1812-1333-01	Chute rotate ring-i			
15	1	1812-1336-01	Chute rotate collar			
16	1	1812-1332-01	Chute rot. ring-out			
17	4	9683-0030-02	Lock washer			
18	1	1812-1229-01	Ball bearing			
19	1	1812-0873-01	Side plate-R.H.			
20	3	9988-3616-16	Screw			
21	1	1812-0811-01	Locking nut			
22	1	1812-1306-01	Side plate-L.H.			
23	25	1812-0735-01	Carriage bolt			
24	33	9699-0026-02	Flat washer			
25	25	9683-0025-02	Lock washer			
26	25	9795-3531-02	Nut			
27	6	9988-3619-16	Screw			
28	3	9743-3621-32	Nut			
29	6	9699-0028-02	Flat washer			
30	2	1812-0847-01	Height adjustor ski			
31	1	1812-1343-01	Impeller			
32	3	1812-1109-01	Roll pin			
33	4	9743-3521-32	Nut			
34	2	1812-0878-01	Bearing			
35	10	9743-3621-32	Nut			
36	1	1812-1327-01	Scraper bar			
37	3	1812-0881-01	Oil seal			
38	3	1812-0864-01	Bushing			
39	1	1812-0285-01	Needle bearing			
40	4	1812-0857-01	Thrust washer			
41	1	1812-1321-01	Thrust collar			
42	1	1812-1341-01	Auger housing			
43	1	1812-1330-01	Input shaft			
44	7	9988-3519-16	Screw			
45	1	1812-0909-01	Gear case-RH			
46	1	1812-0813-01	Woodruff key			
47	1	1812-0862-01	Worm gear			
48	1	1812-0863-01	Bushing			
49	1	1812-0860-01	Gasket			
50	1	1812-1326-01	Output shaft			
51	1	1812-0908-01	Gear case-LH			
52	2	1812-0531-01	.Spacer			
53	7	9743-3521-32	Nut			
54	1	1812-0856-01	Screw			
55	1	1812-9005-01	Shear bolt kit		Inkl.pos. 52, 73	
56	1	1812-1314-01	Auger-L.H.			
57	1	1812-1315-01	Auger-R.H.			
58	1	1812-1250-01	Retainer bearing			
59	1	1812-0667-01	Plastic washer			
60	1	9699-0069-02	Flat washer			
61	1	1812-1286-01	Brake arm			
62	1	1812-1244-01	Brake pad			
63	1	1812-0401-01	Pin			
64	1	1812-1162-01	Return spring			
65	1	1812-1344-01	Jam nut			
66	1	9743-5421-32	Nut			

Section: 522 AUGER ASSY

Pos.	Quantity	Spare part No	Description	Kit	Notes	New
------	----------	---------------	-------------	-----	-------	-----

2823

67	1	1812-1287-01	Brake arm pivot bol			
68	1	9683-0035-02	Lock washer			
69	1	9795-3731-02	Nut			
70	1	1812-1349-01	Brake arm stud			
71	1	1812-1285-01	Brake arm adj.bolt			
72	1	9743-3721-32	Nut			
73	2	1812-0812-01	.Locking nut			
74	2	1812-1163-01	Plastic washer			

test