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# Illustrated Parts List

for model:

**SBC 645 KD**

- Use GLOBAL GARDEN PRODUCT genuine spare parts specified in the parts list for repair and/or replacement.
- Then contents described in the parts list may change due to improvement.
- The drawings of the spare part are only indicative and might not represent the part in question exactly.
- The indications "right" - "left" - "front" - "rear" refer to the position of the operator when using the machine.
- When placing orders of parts for repair and/or replacement, make sure that the illustrated parts list is the one applying to the machine's year of manufacture, as shown on the identification plate attached to the machine.

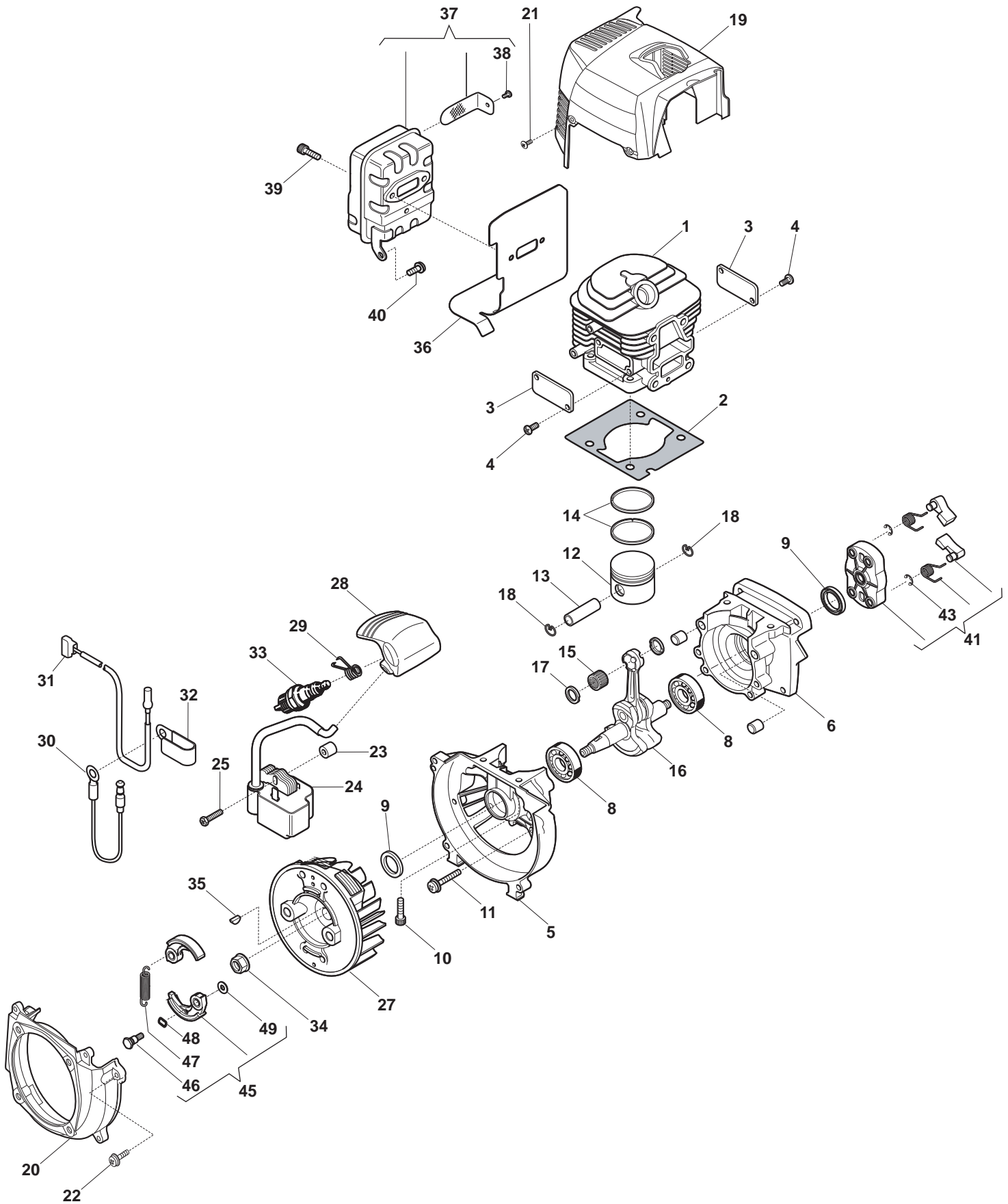
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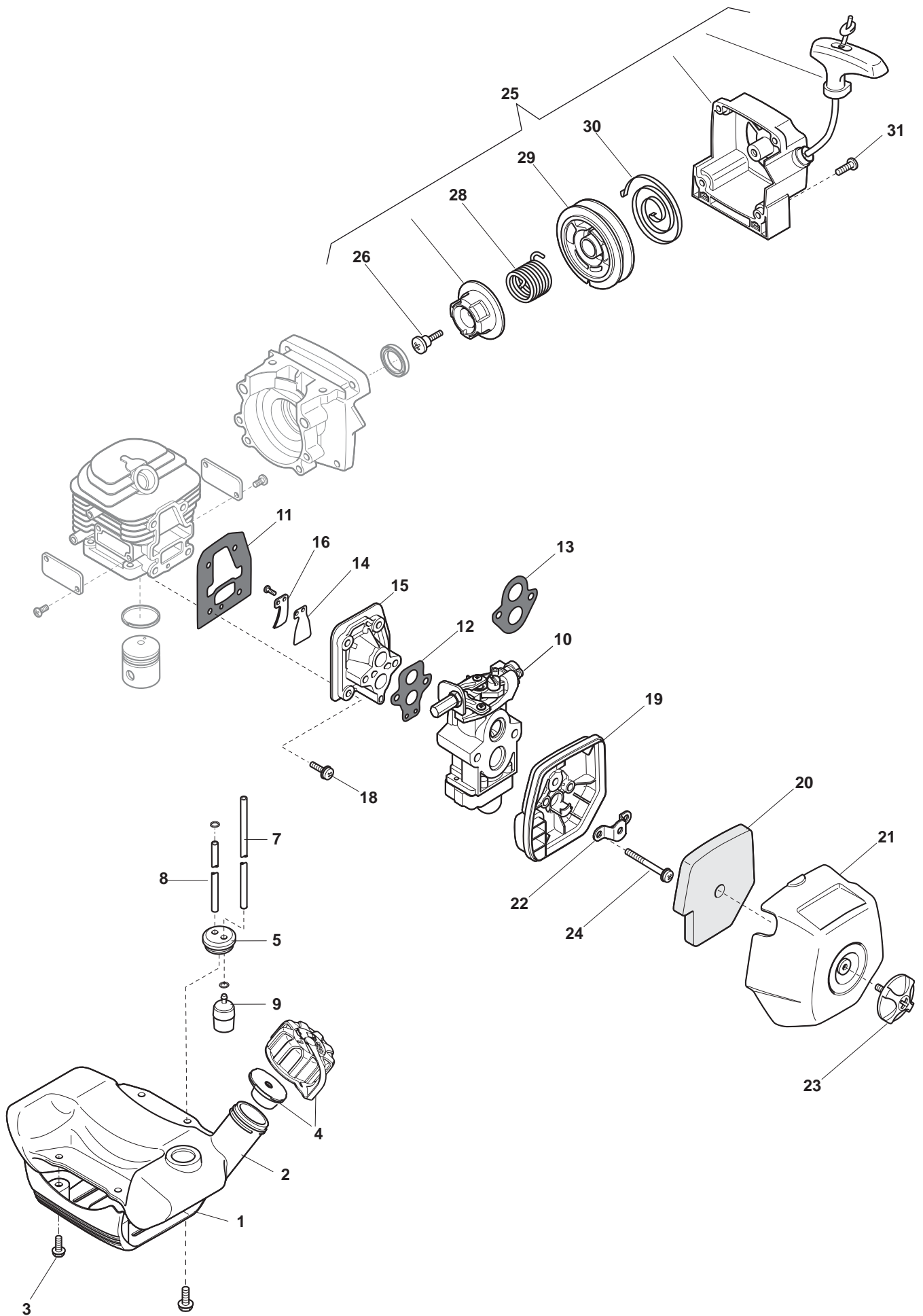
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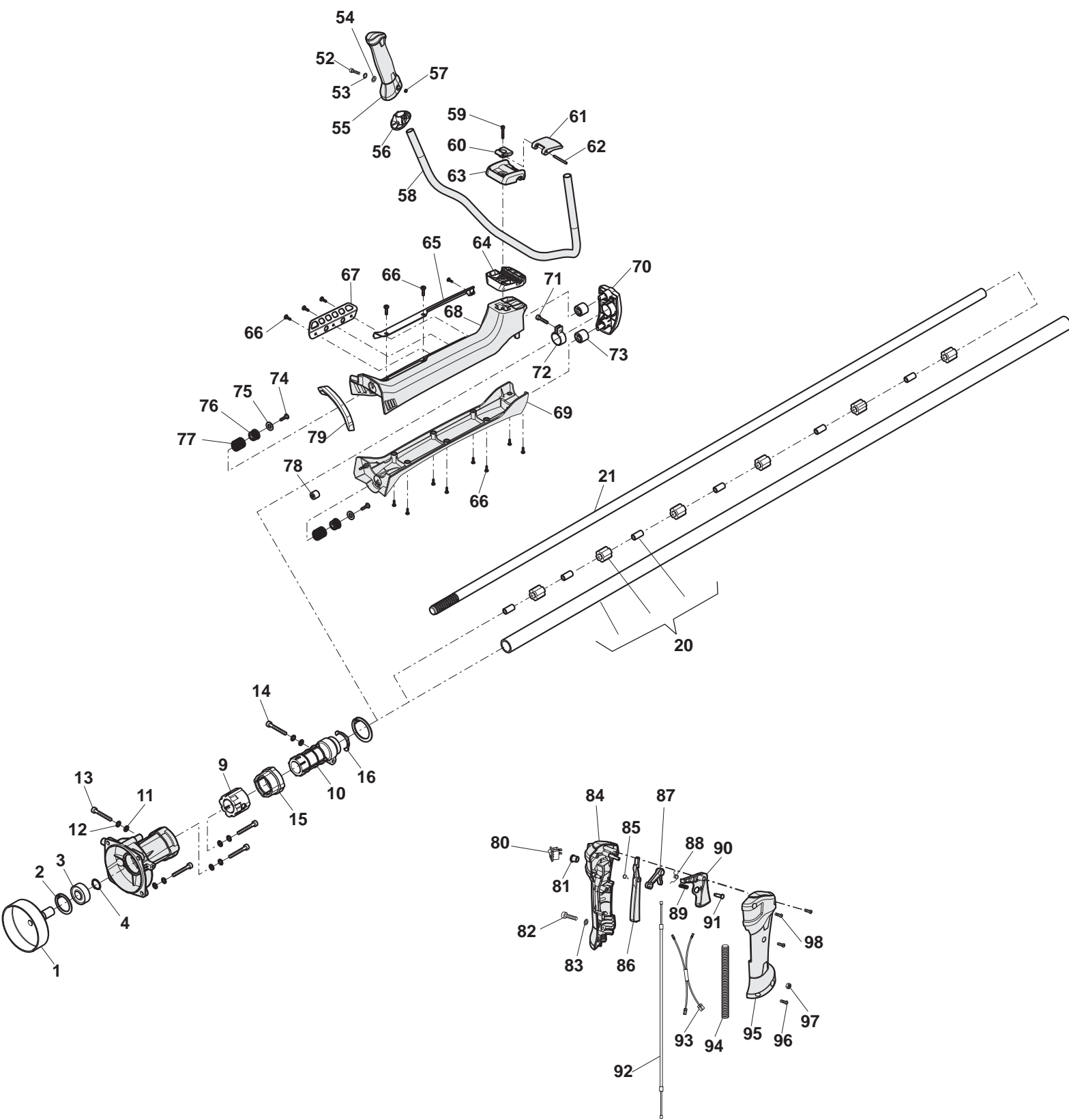




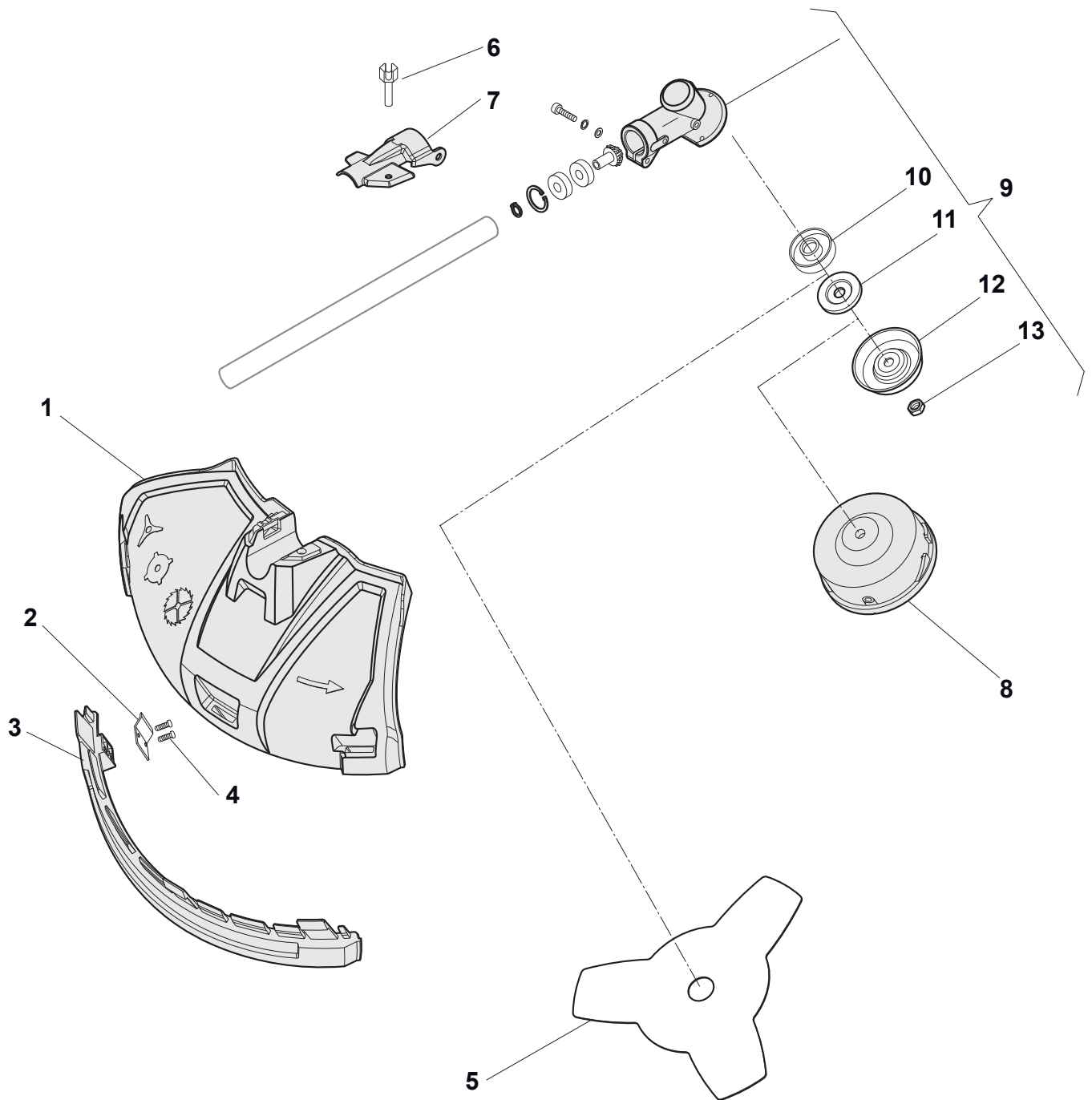
SBC 645 KD				Engine parts
POS	CODE	Q.TY	DESCRIPTION	NOTES
1	118801959/0	1	Cylinder	
2	118801777/0	1	Cylinder Gasket	
3	118801815/0	2	Plate	
4	123878020/0	4	Screw	
5	118801822/0	1	Crankcase	
6	118801983/0	1	Crankcase	
8	119216048/0	2	Bearing	
9	118801922/0	2	Seal Ring	
10	2135030	4	Screw	
11	112789210/0	4	Screw	
12	118801793/0	1	Piston	
13	118801798/0	1	Piston Pin	
14	118801803/0	1	Piston Ring	
15	118801808/0	1	Needle Bearing	
16	118801887/0	1	Crankshaft	
17	118801909/0	2	Spacer	
18	118801914/0	2	Washer, Piston Pin	
19	118802006/0	1	Cylinder Cover Yellow	
20	118801897/0	1	Housing	
21	123878020/0	2	Screw	
22	2135040	4	Screw	
23	118801830/0	2	Insulator	
24	118801848/0	1	Electronic Coil	
25	112728685/0	2	Screw	
27	118801839/0	1	Flywheed	
28	118801843/0	1	Spark Plug Cover	
29	3657050	1	Terminal	
30	118801851/0	1	Earth Cable	
31	118801986/0	1	Coil-Switch Cable	
32	118801942/0	1	Clamp	
33	3210024	1	Spark Plug	
34	2432050	1	Nut	
35	3151010	1	Flywheel Key	
36	118801778/0	1	Muffler Gasket	
37	118801870/0	1	Muffler	
38	118801906/0	1	Screw	
39	2135040	2	Screw	
40	2135010	1	Screw	
41	118801873/0	1	Starter Pulley	
43	118801912/0	2	Snap Ring	
45	118801811/0	1	Clutch Ass.Y	
46	118801918/0	2	Pin	
47	118801932/0	1	Spring	
48	118801956/0	2	Washer	
49	2312080	2	Washer	



SBC 645 KD				Engine parts
POS	CODE	Q.TY	DESCRIPTION	NOTES
1	118801857/0	1	Tank Support	
2	118801892/0	1	Tank	
3	2135030	4	Screw	
4	118801957/0	1	Oil Cap	
5	118801926/0	1	Grommet	
7	118801949/0	1	Fuel Line	
8	118801954/0	1	Tube	
9	183520004/0	1	Intake	
10	118801827/0	1	Carburettor	
11	118801973/0	1	Cylinder Gasket	
12	118801967/0	1	Carburetor Gasket	
13	118801971/0	1	Gasket	
14	118801791/0	1	Breather Valve Ass.Y	
15	118801832/0	1	Insulator	
16	118801854/0	1	Stopper	
18	2135060	4	Screw	
19	118801765/0	1	Air Cleaner Base	
20	118801769/0	1	Air Filter	
21	118801785/0	1	Yellow Filter Cover	
22	118801834/0	1	Deflector	
23	118801939/0	1	Screw	
24	2135250	2	Screw	
25	118801878/0	1	Starter Assy Black	
26	118801945/0	1	Screw	
28	118801998/0	1	Spring	
29	118801902/0	1	Starter Pulley	
30	118801937/0	1	Spring	
31	2135030	4	Screw	



SBC 645 KD			Transmission Parts	
POS	CODE	Q.TY	DESCRIPTION	NOTES
1	118802495/0	1	Clutch drum	
2	112610800/0	1	Seeger ring	
3	119216048/0	1	Bearing	
4	112609200/0	1	Seeger ring	
5	118802497/0	1	Output block	
6	112521330/0	4	Washer	
7	112521330/0	4	Washer	
8	2132590	4	Screw	
9	118802553/0	1	Rear Shock Absorber	
10	118802554/0	1	Pipe	
11	112521330/0	2	Washer	
12	112521330/0	2	Washer	
13	112727794/0	1	Screw	
14	2132180	1	Screw	
15	118802552/0	1	Front Shock Absorber	
16	118802555/0	1	Tube	
20	118802496/0	6	Transmission tube assy	
21	118802457/0	1	Drive shaft	
52	2122520	1	Screw	
53	112521320/0	1	Washer	
54	112521320/0	1	Washer	
55	118802563/0	1	Left Handle	
56	118802564/0	1	Handgrip Support	
57	112291000/0	1	Nut	
58	118802482/0	1	Arm	
59	118802577/0	1	Screw	
60	118802575/0	1	Locking briquetting	
61	118802574/0	1	Locking handle	
62	118802576/0	1	Shaft	
63	118802572/0	1	Handle Cover	
64	118802573/0	1	Handle	
65	118802507/0	1	Cable Sheath	
66	112728440/0	1	Screw	
67	118802567/0	1	Plate	
68	118802505/0	1	Protection	
69	118802506/0	1	Lower Guard	
70	118802566/0	1	Shock Absorber	
71	112728519/0	1	Screw	
72	118802565/0	1	Locking hoop	
73	118802569/0	2	Bumper	
74	112731601/0	2	Screw	
75	2312150	2	Washer	
76	118802570/0	2	Bumper	
77	118802568/0	2	Spring	
78	118802571/0	1	Shock absorber	
79	118802527/0	1	Grommet	
80	118800202/0	1	Switch	
81	118802524/0	1	Button	
82	2123110	1	Screw	
83	112521320/0	1	Washer	
84	118802557/0	1	Handle Cover, Left Part	
85	118802562/0	1	Spring	
86	118802561/0	1	Safety lever	
87	118802559/0	1	Adjust lever	
88	118802560/0	1	Spring	
89	118802525/0	1	Spring	
90	118802558/0	1	Trigger	
91	118802526/0	1	Pin	
92	118802456/0	1	Throttle cable	
93	118802598/0	1	Earth cable	
94	118802484/0	1	Conductor casing	
95	118802556/0	1	Handle Cover, Right Part	
96	112735101/0	1	Screw	
97	112154330/0	1	Nut	
98	123878020/0	3	Screw	





SBC 645 KD				Gear Case
POS	CODE	Q.TY	DESCRIPTION	NOTES
1	118802323/0	1	Hood	
2	118802578/0	1	Line Cutter Blade	
3	118802580/0	1	Safety cover Ass.Y	
4	112728099/1	2	Screw	
5	1911-9148-01	1	3T Blade	
6	118802579/0	1	Screw	
7	118802480/0	2	Plate	
8	1911-9142-01	1	Line Cutter Head	
9	118802498/0	1	Hedges Nylon Head	
10	118802502/0	10	Blade Plate	
11	118802503/0	11	Plate	
12	118802504/0	12	Cover	