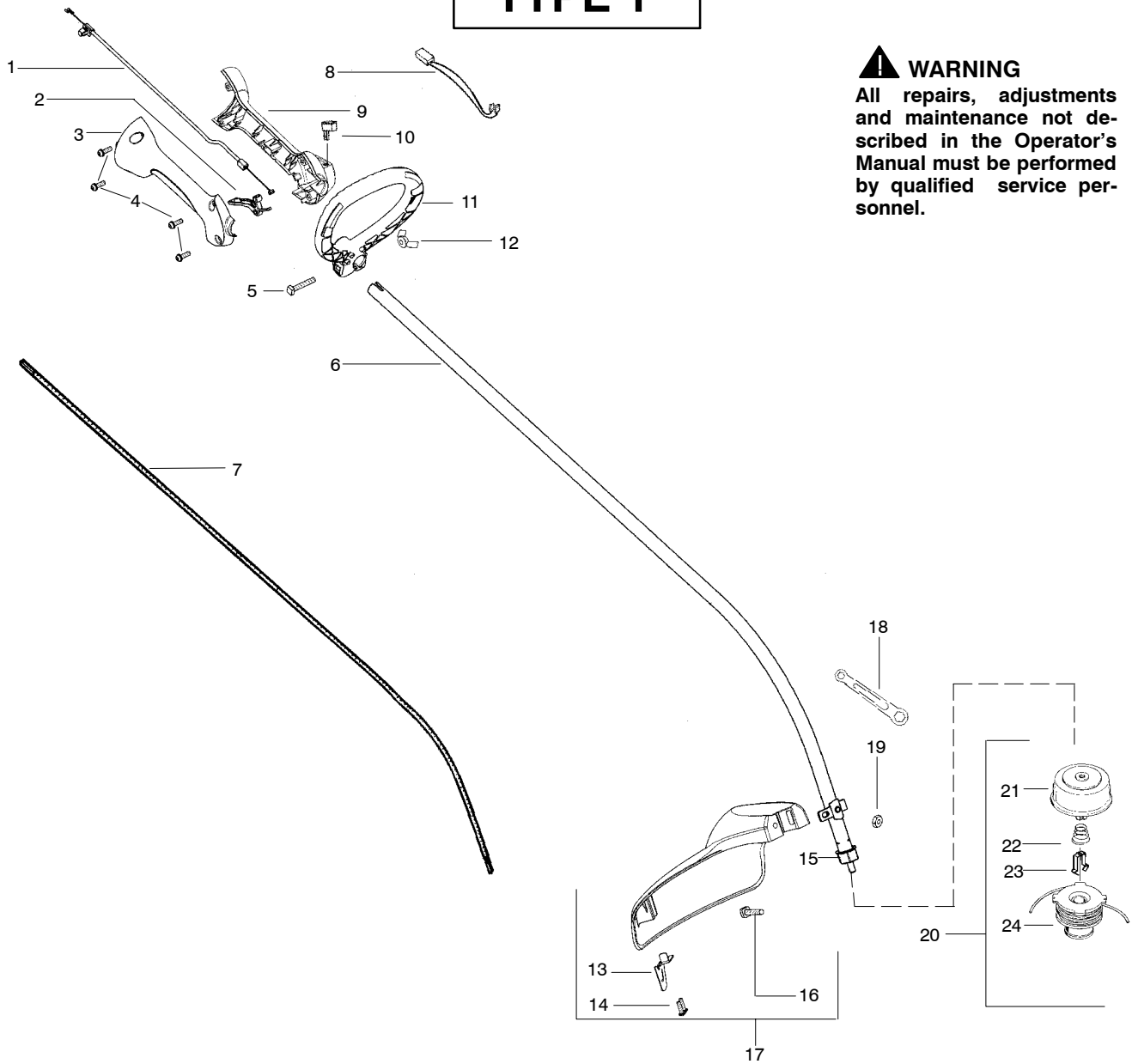


TYPE 1

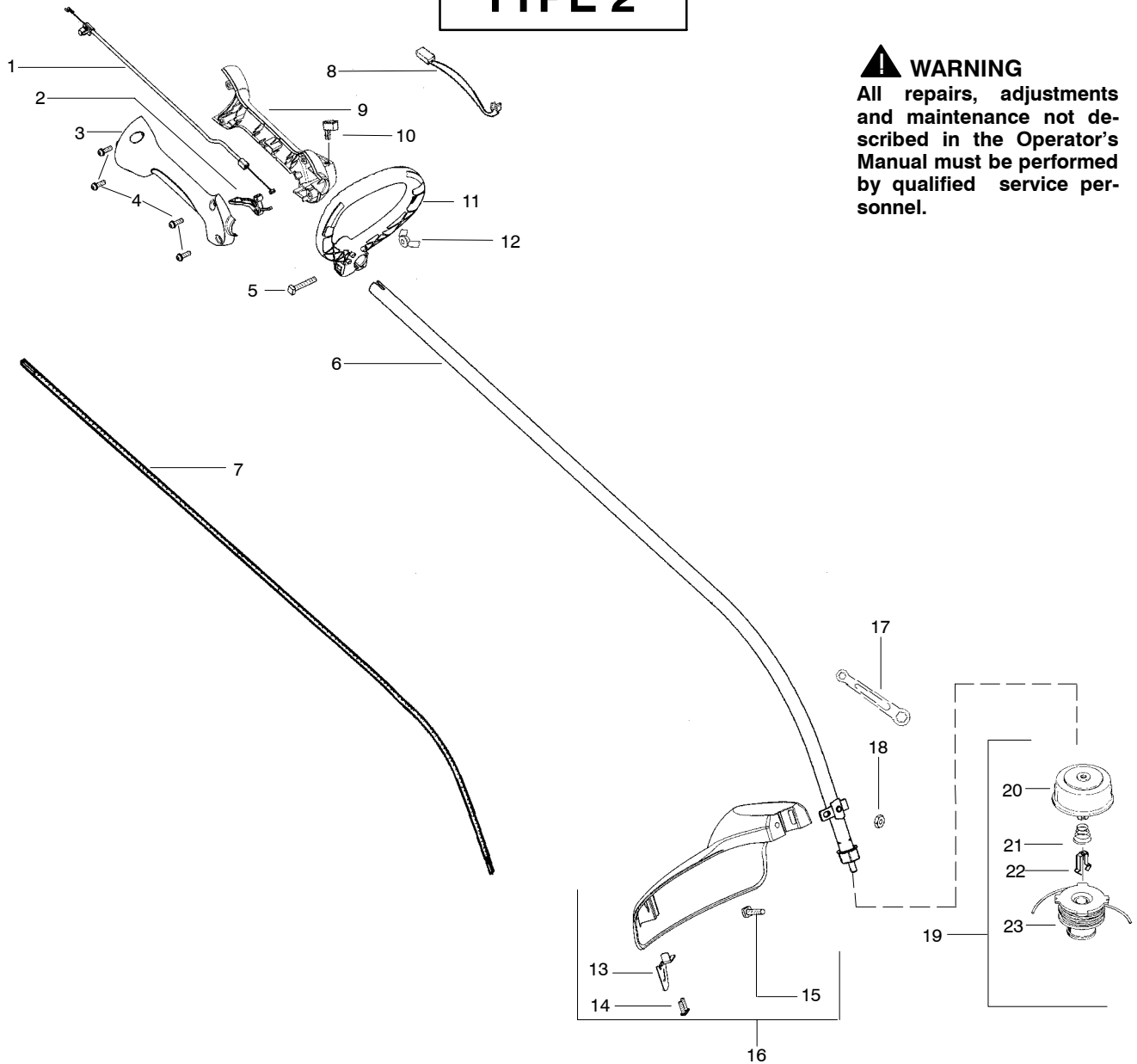


⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530057991	Assy – Throttle Cable	18.	530056401	Wrench
2.	530049107	Trigger	19.	530015197	Nut
3.	530057582	Throttle Hsg. (Right)	20.	530095846	Assy – TNG VI Cutting Head (Incl. 21 – 24)
4.	530015880	Screw – Throttle Hsg.	21.	530095776	Assy – Hub
5.	530015821	Bolt – Handle	22.	530053241	Spring – Compression
6.	545041301	Assy – Drive Shaft Hsg.	23.	530401957	Clip – Retainer – Head
7.	530095242	Shaft – Flex	24.	530095845	Assy – Spool w/Line
8.	530054183	Assy – Wire	Not Shown		
9.	530059952	Throttle Hsg. (Left)	---	---	Operator Manual
10.	530069572	Kit – Switch	---	---	Scan
11.	530057587	Handle – Assist	---	---	Euro
12.	530016152	Wingnut	---	---	Euro III
13.	530052287	Line Limiter	---	---	Euro IV
14.	530015966	Screw – Line Limiter	---	---	Turkish
15.	530095563	Dust Cup	---	---	Decal – Shaft Warning
16.	530015820	Bolt	---	---	
17.	530071972	Kit – Shield Assy (Incl. 13,14,16,18,19)	---	---	

✓ = NEW PART NUMBER FOR THIS IPL ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

TYPE 2

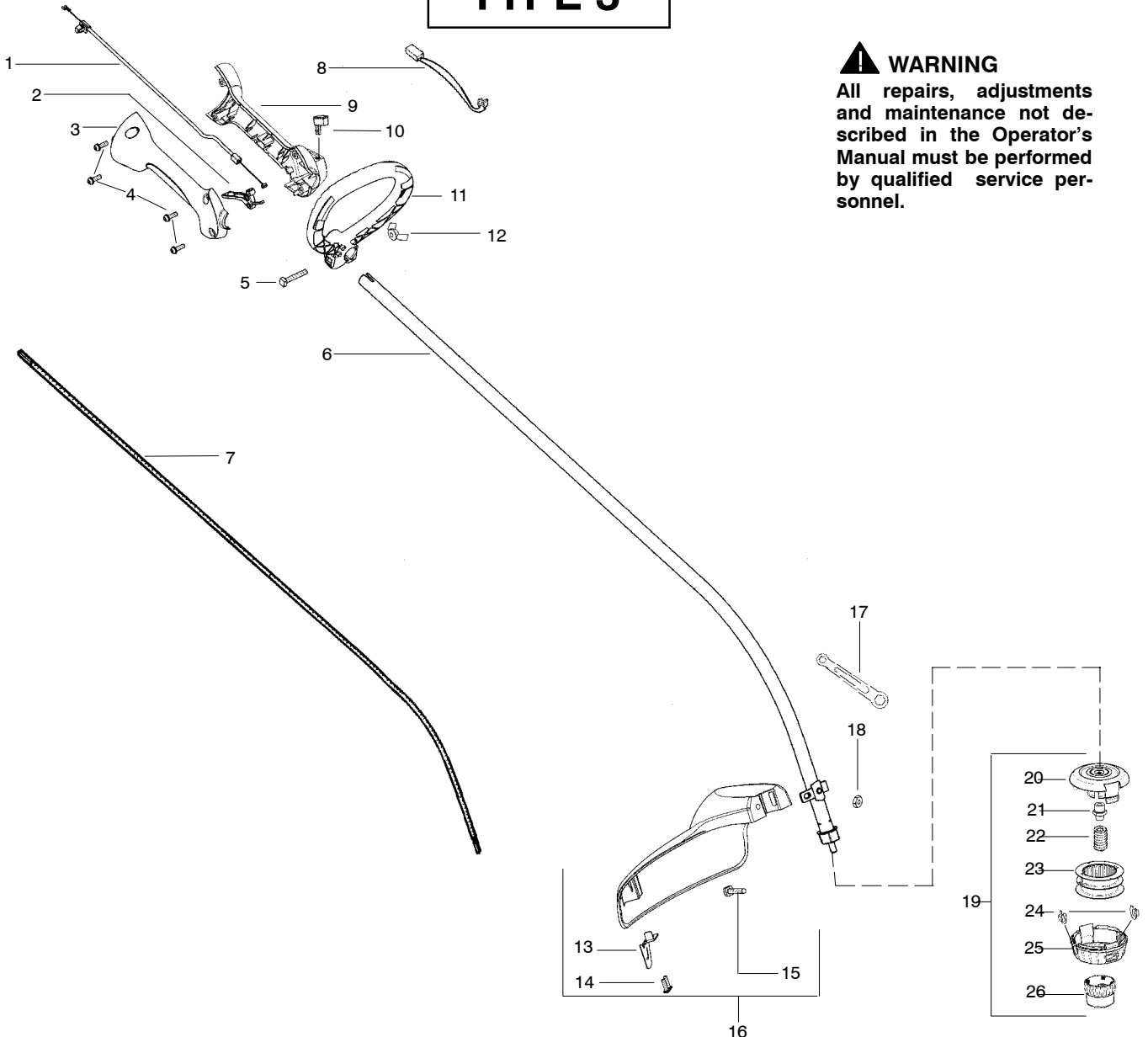


⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530057991	Assy – Throttle Cable	17.	530056401	Wrench
2.	530049107	Trigger	18.	530015197	Nut
3.	530057582	Throttle Hsg. (Right)	19.	530095846	Assy – TNG VI Cutting Head (Incl. 20,21,22,23)
4.	530015880	Screw – Throttle Hsg.	20.	530095776	Assy – Hub
5.	530015821	Bolt – Handle	21.	530053241	Spring – Compression
6.	545024806	Kit – Drive Shaft Hsg.	22.	530401957	Clip – Retainer – Head
7.	530096275	Shaft – Flex	23.	530095845	Assy – Spool w/Line
8.	530054183	Assy – Wire			
9.	530059952	Throttle Hsg. (Left)			
10.	530069572	Kit – Switch			
11.	530058580	Assy – Handle (Incl. 5,12)			
12.	530016152	Wingnut			
13.	530052287	Line Limiter			
14.	530015966	Screw – Line Limiter			
15.	530015820	Bolt			
16.	530071972	Kit – Shield Assy (Incl. 13,14,15,17,18)			
					Not Shown
					Operator Manual
					Scan
					Euro
					Euro III
					Euro IV
					Turkish
					Decal – Shaft Warning

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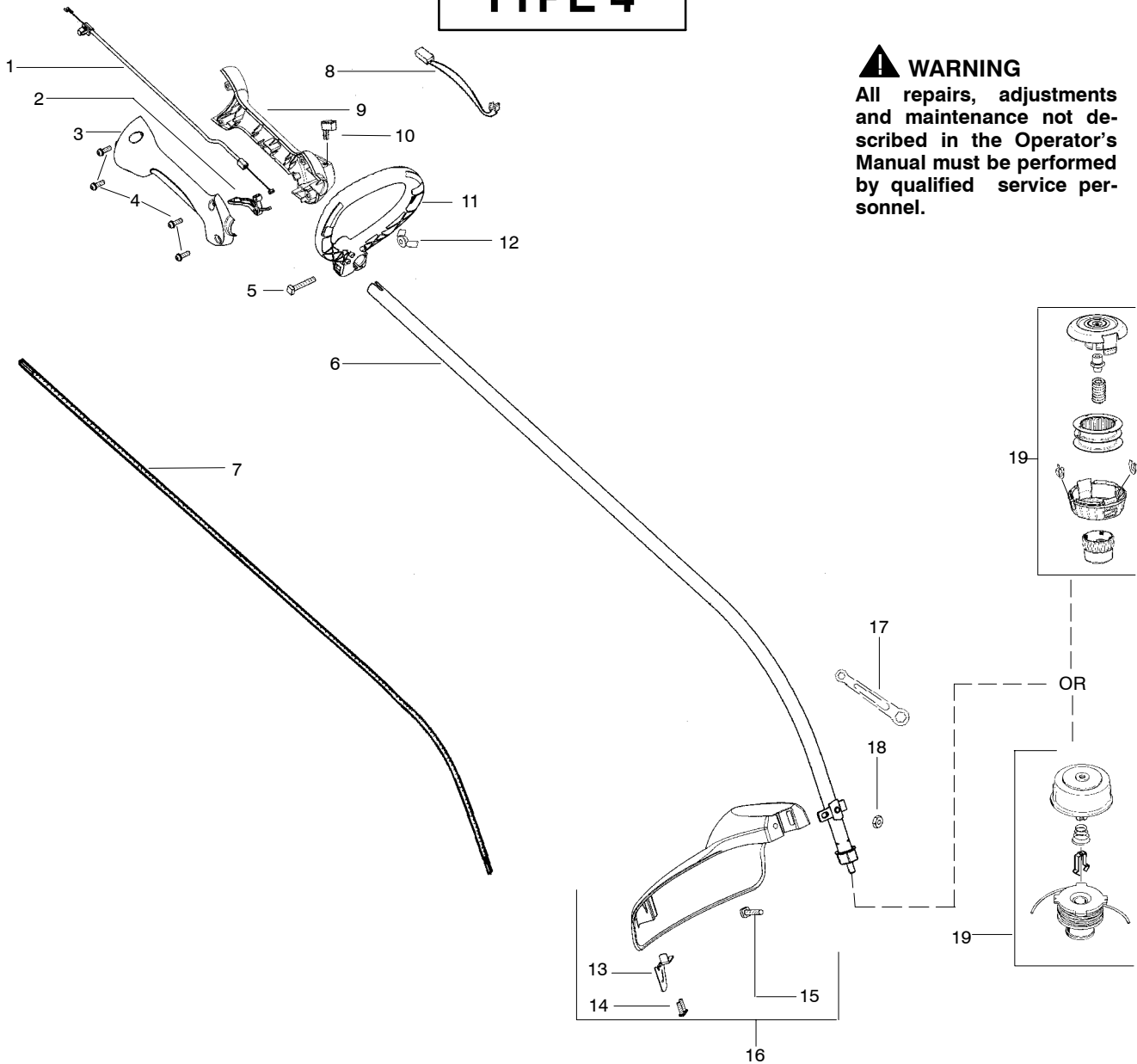
TYPE 3



⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530057991	Assy - Throttle Cable	19.	537419205	Assy-Head TNG 7 (.080 RH 5/16") (Incl. 20,21,22,23,24,25,26)
2.	530049107	Trigger	20.	537419303	Housing-gray
3.	530057582	Throttle Hsg. (Right)	21.	537419901	Adapter
4.	530015880	Screw - Throttle Hsg.	22.	537338801	Spring
5.	530015821	Bolt - Handle	23.	545080801	Assy-Spool (.080 rh 5/16")
6.	545024806	Kit - Drive Shaft Hsg.	24.	537419701	Eyelet
7.	530096275	Shaft - Flex	25.	537419401	Cover
8.	530054183	Assy - Wire	26.	537419601	Knob
9.	530059952	Throttle Hsg. (Left)	Not Shown		
10.	530069572	Kit - Switch	---		Operator Manual
11.	530058580	Assy - Handle (Incl. 5,12)	545058770		Scan
12.	530016152	Wingnut	545058771		Euro
13.	530052286	Line Limiter	545058769		Euro III
14.	530015966	Screw - Line Limiter	545058768		Euro IV
15.	530015820	Bolt	545058767		Turkish
16.	545006023	Kit - Shield Assy (Incl. 13,14,15,17,18)	530150303		Decal - Shaft Warning
17.	530056401	Wrench			
18.	530015197	Nut			

TYPE 4

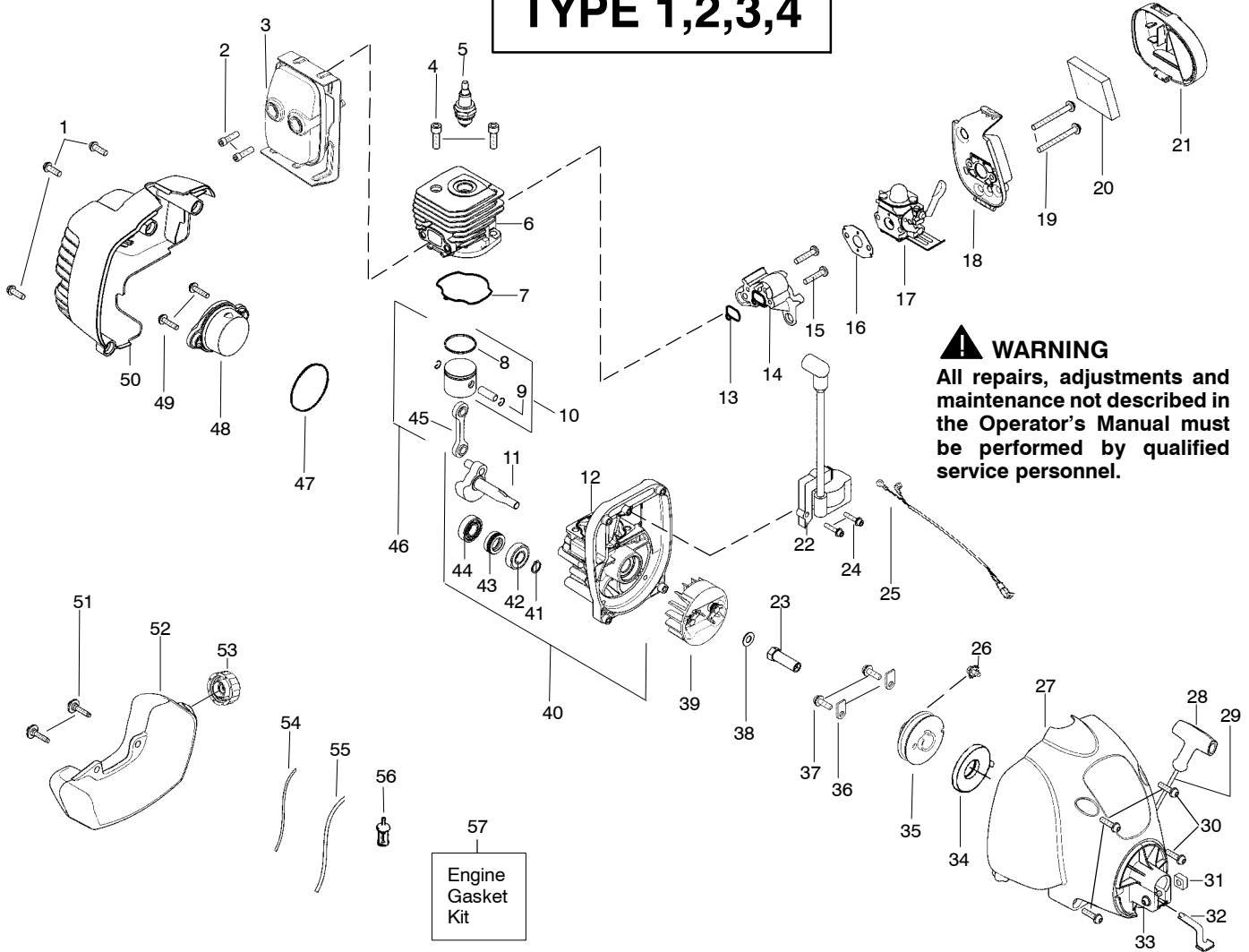


⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530057991	Assy – Throttle Cable	17.	530056401	Wrench
2.	530049107	Trigger	18.	530015197	Nut
3.	530057582	Throttle Hsg. (Right)	19.	★★★★	Assy – TNG Cutting Head
4.	530015880	Screw – Throttle Hsg.			
5.	530015821	Bolt – Handle			
6.	545024806	Kit – Drive Shaft Hsg.			
7.	530096275	Shaft – Flex			
8.	530054183	Assy – Wire			
9.	530059952	Throttle Hsg. (Left)			
10.	530069572	Kit – Switch			
11.	530058580	Assy – Handle (Incl. 5,12)			
12.	530016152	Wingnut			
13.	530052287	Line Limiter			
14.	530015966	Screw – Line Limiter			
15.	530015820	Bolt			
16.	545006023	Kit – Shield Assy (Incl. 13,14,15,17,18)			
					Not Shown
					Operator Manual
			✓	545123509	Scan
			✓	545123512	Euro
			✓	545123511	Euro III
			✓	545123510	Euro IV
			✓	545123508	Turkish
				530150303	Decal – Shaft Warning

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TYPE 1,2,3,4



WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015880	Screw	20.	530057781	Foam-Air Filter Cover-Air Box	45.	530069945	Assy-Connecting Rod Kit-Piston/Rod Assy (Incl. 10 & 45)
2.	530058982	Bolt-Muffler	21.	530057584	Cover-Air Box	46.	530071785	Kit-Piston/Rod Assy (Incl. 10 & 45)
3.	530059826	Assy-Muffler/Shield (Incl. 2)	22.	545024901	Ignition Module	47.	530071750	O-Ring-C'case (kit)
4.	530015953	Screw-Cylinder	23.	530038604	Coupling-Drive	48.	530057954	Assy-Plug (incl.47)
5.	952030249	Spark Plug (RCJ 6Y)	24.	530016357	Screw	49.	530016386	Screw
6.	530012541	Cylinder	25.	530049018	Assy-Wire Harness	50.	545011002	Shroud-Rear
7.	530071750	Seal-Cylinder (kit)	26.	530016392	Screw	51.	530016445	Retainer-Tank
8.	530055120	Piston Ring	27.	545010602	Assy.-Fan Hsg	52.	530058712	Assy-Fuel Tank (incl. filter, lines & fuel cap)
9.	530015162	Retainer-Piston Pin	28.	530027569	Handle- Starter	53.	530014347	Assy-Fuel Cap
10.	530071833	Kit - Piston (Incl. 8, 9)	29.	530071767	Kit - Rope	54.	530069247	Kit-Fuel Line (Small)
11.	530057829	Assy-Crankshaft	30.	530016386	Screw	55.	530069216	Kit-Fuel Line (Large)
12.	530012582	Assy-Crankcase (Incl. 42,43,44)	31.	530016124	Nut	56.	530095646	Assy-Fuel Pickup
13.	530071750	Seal-Cyl/Carb.(kit)	32.	530057588	Clip-Spring	57.	530071750	Kit-Engine Gasket (Incl. 7,13,16,47)
14.	530057547	Adapter-Carb.	33.	530016430	Screw	Not Shown		
15.	530016309	Screw	34.	530042085	Spring-Starter	530058709	530058569	Bulb-Purge
16.	530071750	Gasket-Carb. (kit)	35.	530071786	Kit-Pulley-Starter	530059297		Choke Lever - Zama
17.	---	Kit-Carb. Zama (C1U-W24) Walbro (WT-670)	36.	530027523	Retainer-Pulley			Choke Lever - Walbro
			37.	530015775	Screw			
			38.	530015828	Washer-Flat			
			39.	545005101	Assy-Flywheel			
			40.	530071768	Assy-C'case/C'shaft (Incl. 11,12,41)			
			41.	530015941	Retain. Ring-C'shaft			
			42.	530055728	Outer Bearing			
			43.	530019264	Seal			
			44.	530032125	Inner Bearing			

(Note: Repair kits are not available for this carburetor)

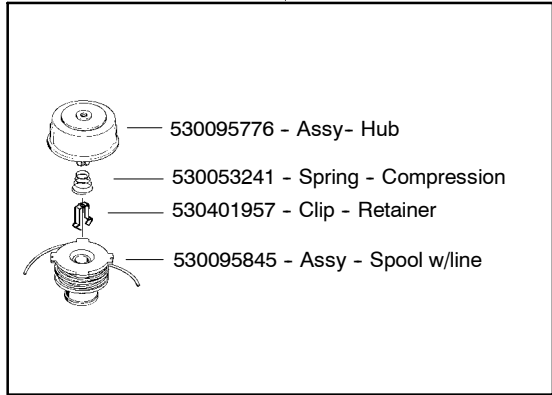
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PARTS LIST NO. 530165568		 PARTS LIST	MODEL(s) XLT250 & XLT250+
DATE 1/03/07	Replaces 530165568 – 9/26/06		Note: Illustration may differ from actual model due to design changes

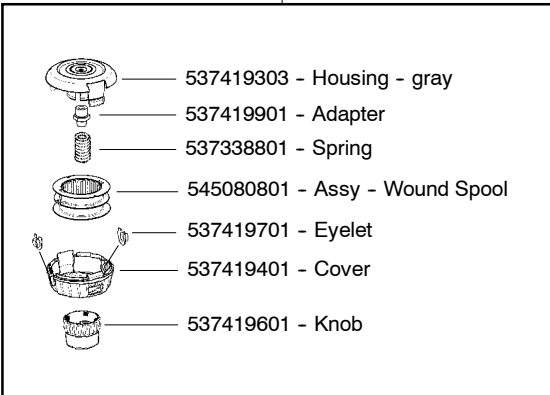
★★★★ TYPE 4 Service Note: ★★★★★

Some units may have been built with either the TNG VI or TNG VII cutting heads.
Please identify the cutting head on your unit and order parts accordingly.

530095846 - Assy - TNG VI Cutting Head



537419205 - Assy - TNG VII Cutting Head



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● = THESE PARTS ARE ILLUSTRATED FOR CLARITY. ORDER COMPLETE ASSEMBLY.