

REPAIR PARTS MANUAL

MODEL NO. 277020

Lawn Tractor

00020734

MCA145F 96CM EJ LATERALE



HOW TO USE THIS MANUAL

This manual is designed to provide the customer with a means to identify the parts on his/her tractor when ordering repair parts. The illustrations may or may not represent the actual assemblies; therefore, it is not recommended to use this manual as a guide to assemble or disassemble the tractor. Some hardware and parts are drawn larger in order to more readily identify them.

Each tractor has its own model number.

The model number for your tractor can be found on the fender under the seat.

When ordering parts, always give the following information:

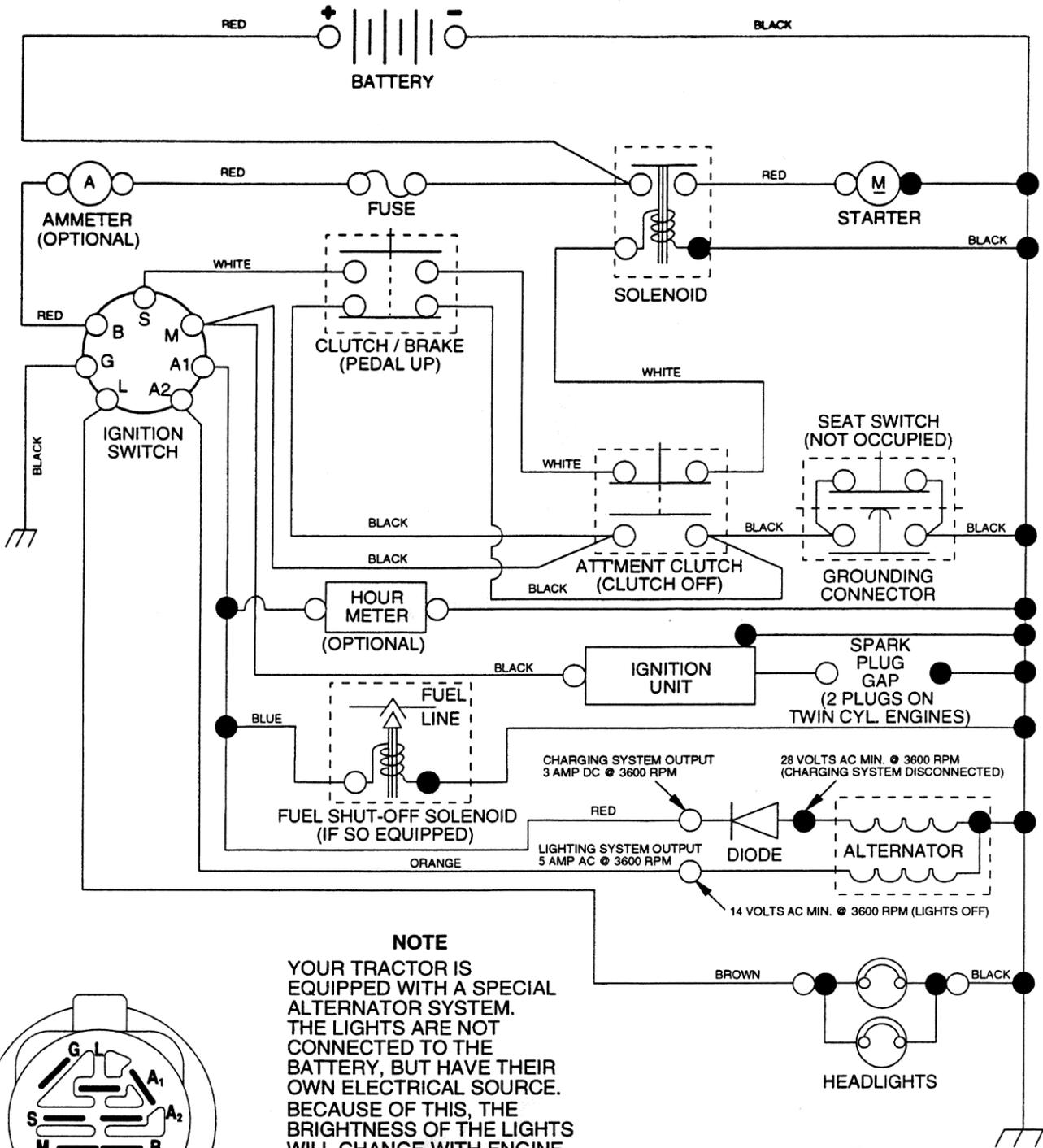
- Product - "Tractor"
- Model Number - "277020"
- Part Number
- Part Description

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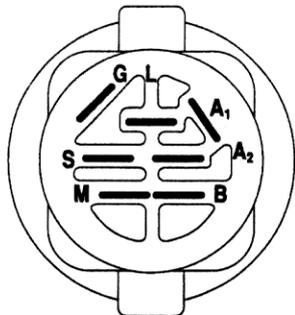
TRACTOR- -MODEL NO. 917. 277020

SCHEMATIC



NOTE

YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST.



IGNITION SWITCH

| POSITION | CIRCUIT | "MAKE" |
|-----------|---------|--------|
| OFF | M+G+A1 | NONE |
| RUN/LIGHT | B+A1 | A2+L |
| RUN | B+A1 | NONE |
| START | B+S+A1 | NONE |

WIRING INSULATED CLIPS

NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

NON-REMOVABLE CONNECTIONS

REMOVABLE CONNECTIONS

REPAIR PARTS

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ELECTRICAL

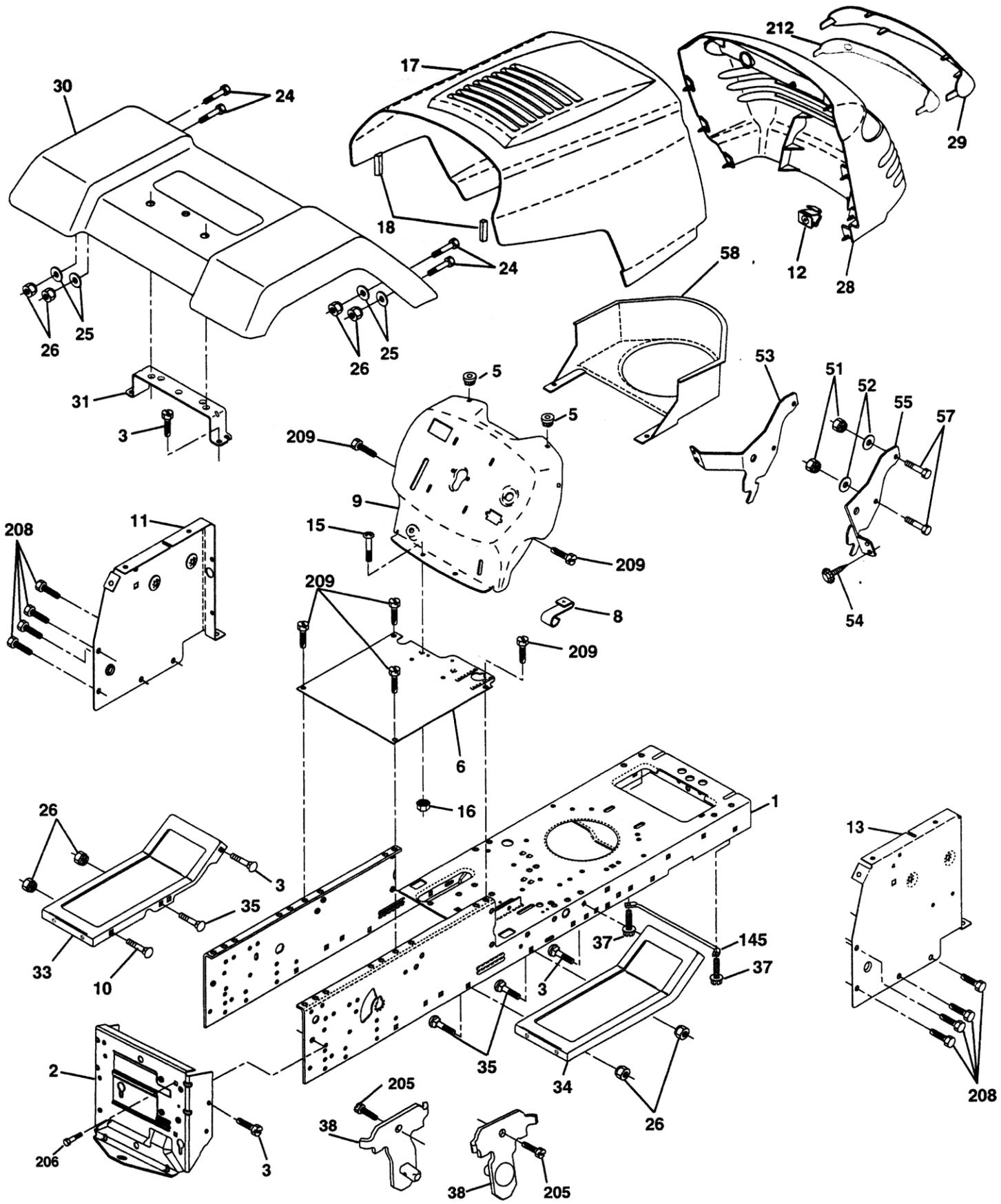
| KEY NO. | PART NO. | DESCRIPTION |
|---------|----------|------------------------------------|
| 1 | 163465 | Battery 12 VOLT 28 AMP |
| 2 | 74760412 | Bolt Hex Hd 1/4-20unc x 3/4 |
| 8 | 176689 | Battery Box |
| 16 | 176138 | Switch, Interlock Push-In |
| 21 | 175685 | Harness Asm Light W/4152j |
| 22 | 4152J | Bulb Light #1156 |
| 24 | 4799J | Cable Battery 6 Ga 11" red |
| 25 | 146147 | Cable Battery 6 Ga w/16 wire red |
| 26 | 175158 | Fuse 20 AMP |
| 27 | 73510400 | Nut, Keps Hex 1/4-20 UNC |
| 28 | 4207J | Cable Ground 6 Ga 12" black |
| 29 | 121305X | Switch Plunger Nc Gray |
| 30 | 175566 | Switch Ign |
| 33 | 140403 | Key Ign Molded Craftsman |
| 40 | 179720 | Harness Ign |
| 41 | 71110408 | Bolt Blk. Fin Hex 1/4-20 Unc x 1/2 |
| 42 | 131563 | Cover Terminal Red |
| 43 | 178861 | Solenoid |
| 48 | 140844 | Adapter Ammeter |
| 52 | 141940 | Protection Wire Loop |
| 90 | 180449 | Cover Terminal |

NOTE: All component dimensions give in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

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CHASSIS AND ENCLOSURES



REPAIR PARTS

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CHASSIS AND ENCLOSURES

| KEY NO. | PART NO. | DESCRIPTION |
|---------|------------|-----------------------------------|
| 1 | 174620 | Chassis |
| 2 | 176554 | Drawbar |
| 3 | 17060612 | Screw 3/8-16 x 3/4 |
| 5 | 155272 | Bumper Hood/Dash |
| 6 | 174643X014 | Saddle |
| 8 | 126471X | Clip |
| 9 | 168347X011 | Dash |
| 10 | STD533710 | Bolt, Carriage 3/8-16 x 3/4 |
| 11 | 174996 | Panel, Dash, L.H. |
| 12 | 145660 | Clip Tinnerman Grille P/L |
| 13 | 172105X010 | Panel, Asm. SLKSCR Dash R.H. |
| 15 | 74180512 | Screw Mach Thrd 5/16-18 UNC 3/4 |
| 16 | 73510500 | Nut Keps 5/16-18 UNC |
| 17 | 159639X558 | Hood Assembly |
| 18 | 126938X | Bumper Hood |
| 24 | 74780616 | Bolt Fin Hex 3/8-16 UNC x 1 Gr. 5 |
| 25 | 19131312 | Washer 13/32 x 13/16 x 12 Gauge |
| 26 | STD541437 | Nut, Lock Hex W/Ins. 3/8-16 UNC |
| 28 | 179777 | Grille w/Lens Asm. |
| 29 | 150209X599 | Lens, Grille |
| 30 | 169465X558 | Fender |
| 31 | 136619 | Bracket, Fender Support |
| 33 | 179716X558 | Footrest LH |
| 34 | 179717X558 | Footrest RH |
| 35 | 72140608 | Bolt RDHD Sqnk 3/8-16 UNC x 1 |
| 37 | 17490508 | Screw Thdrol 5/16-18 x 1/2 TYT |
| 38 | 175710 | Bracket Asm Pivot |
| 51 | 73800400 | Nut Lock w/Insert 1/4-20 UNC |
| 52 | 19091416 | Washer 9/32 x 7/8 x 16 Ga. |
| 53 | 144697 | Bracket Grille LH |
| 54 | 161464 | Screw Hex WSHD 8-18 x 7/8 |
| 55 | 144696 | Bracket Grille RH |
| 57 | STD522507 | Bolt, Fin Hex 1/4-20 UNC x .75 |
| 58 | 150127 | Duct Air Engine |
| 145 | 156524 | Rod Pivot Chassis/Hood |
| 205 | 17490608 | Screw Hexwsh Thdrol 3/8-16 x 1/2 |
| 206 | 170165 | Bolt Shoulder 5/16-18 TT |
| 208 | 17670608 | Screw Thdrol 3/8-16 x 1/2 |
| 209 | 17000612 | Screw Hexwsh Thdrl 3/8-16 x 3/4 |
| 212 | 156494 | Insert Lens Reflective |
| -- | 5479J | Plug, Button |

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REPAIR PARTS

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DRIVE

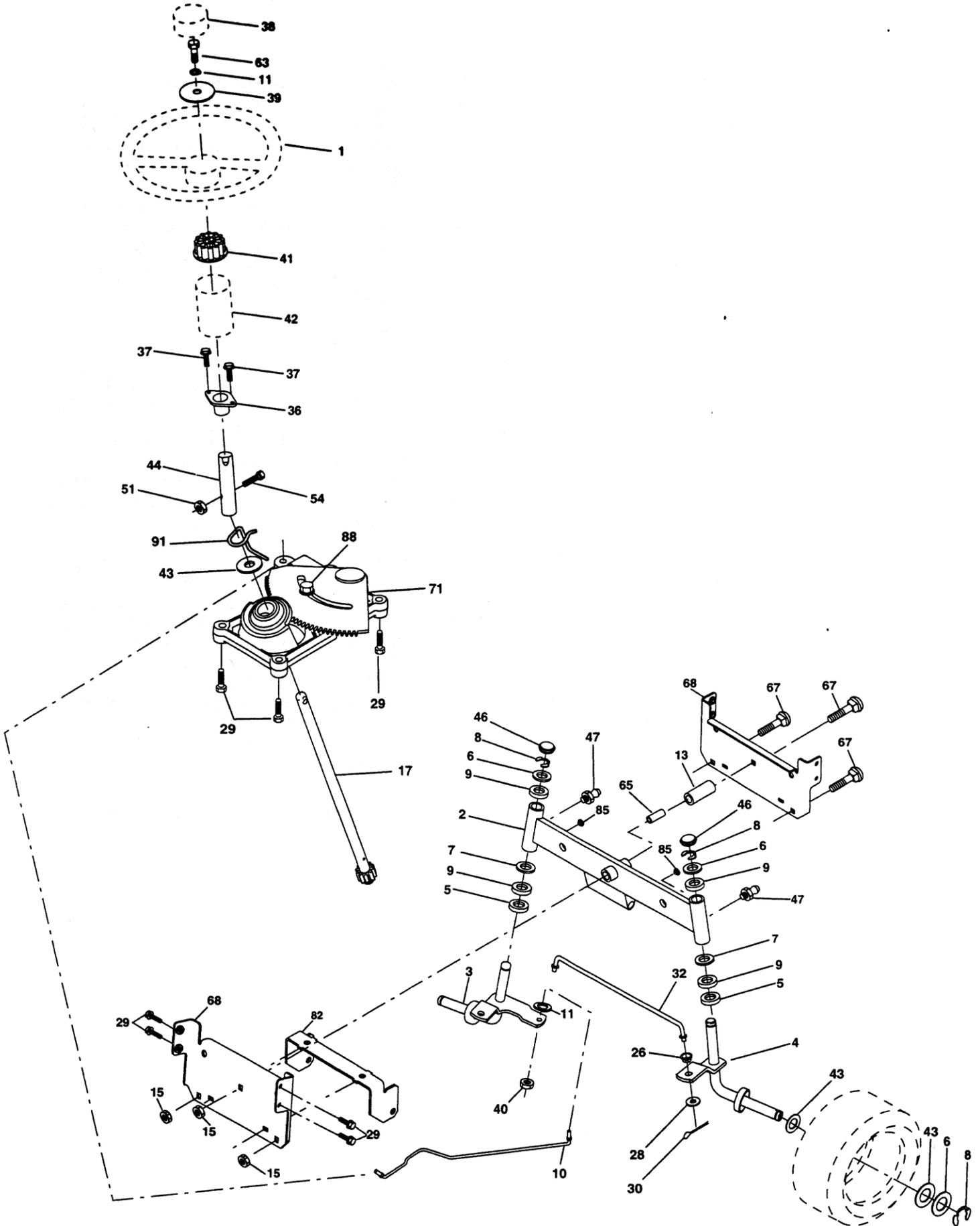
| KEY NO. | PART NO. | DESCRIPTION | KEY NO. | PART NO. | DESCRIPTION |
|---------|----------|--|---------|----------|------------------------------------|
| 1 | ----- | Transaxle Dana D4360-139 (Order parts from transaxle Manufacturer) | 49 | 123205X | Retainer Belt Style Spring |
| 2 | 146682 | Spring Return Brake T/a Zinc | 50 | 74760624 | Bolt Hex Hd 3/8-16unc x1-1/2 |
| 3 | 123666X | Pulley Transaxle 18/20" tires | 51 | 73680600 | Nut Crownlock 3/8-16 UNC |
| 4 | 12000028 | Ring Retainer # 5100-62 | 52 | 73680500 | Nut Crown Lock 5/16-18 |
| 5 | 121520X | Strap Torque 30 Degrees | 53 | 105710X | Link Clutch 7 66 |
| 6 | 17000512 | Screw 5/16-18 x 3/4 | 55 | 105709X | Spring Return Clutch 6 75 |
| 7 | 162240 | Bracket Saddle Shift T/a | 56 | 17060620 | Screw 3/8-16 x 1-1/4 |
| 8 | 131679 | Rod Shf Sdl LY/YT Str Blk | 57 | 160855 | V-Belt Gd Drive 9530 |
| 10 | 76020416 | Pin Cotter 1/8 x 1 Cad | 59 | 169691 | Keeper Belt Centerspan |
| 11 | 105701X | Washer Plate 388 Sq Hole | 61 | 17120614 | Screw 3/8-16 x .875 |
| 12 | 19151216 | Washer 15/32 x 3/4 x 16ga | 62 | 8883R | Cover Pedal Blk Round |
| 13 | 74550412 | Bolt 1/4-28unf Gr8 W/Patch | 63 | 180219 | Pulley Eng |
| 14 | 10040400 | Washer Lock Hvy Helical 1/4 | 64 | 71170764 | Bolt Hex 7/16-20 x 4 Gr 5 |
| 15 | 74490544 | Bolt Hex Flghd 5/16-18 x Gr. 5 | 65 | 10040700 | Washer Lock Hlcl Spr 7/16 |
| 18 | 74780616 | Bolt Fin Hex 3/8-16 UNC x 1 Gr. 5 | 66 | 154778 | Keeper Belt Engine FP |
| 19 | 73800600 | Nut Lock Hex W/Ins. 3/8-16 Unc | 70 | 180218 | Guide Belt Mower Drive RH |
| 21 | 106933X | Knob Rd 1/2-13 Plstc Thds | 74 | 109502X | Spacer Axle |
| 22 | 130804 | Rod Brake Blk Zinc 26 840 | 75 | 121749X | Washer 25/32 x 1-1/4 x16 Ga |
| 24 | 73350600 | Nut Hex Jam 3/8-16 Unc | 76 | 12000001 | E-ring #5133-75 |
| 25 | 106888X | Spring Rod Brake 2 00 Zinc | 77 | 123583X | Key Square 2 0 x 1845/ 1865 |
| 27 | 76020412 | Pin Cotter 1/8 x 3/4 Cad | 78 | 121748X | Washer 25/32 x1-5/8 x 16 Ga |
| 28 | 175765 | Rod Brake Parking Lt/Yt | 79 | 2228M | Key Woodruff |
| 29 | 71673 | Cap Brake Parking | 96 | 4497H | Retainer Spring 1" |
| 30 | 174973 | Bracket Mtg Transaxle | 112 | 19091210 | Washer 9/32 x 3/4 x 10 Ga |
| 32 | 74760512 | Bolt Hex Hd 5/16-18unc x 3/4 | 113 | 127285X | Strap Torque LH LT |
| 34 | 175578 | Shaft Asm Pedal Foot | 116 | 72140608 | Bolt RDHD Sqnk 3/8-16 UNC x 1 |
| 35 | 120183X | Bearing Nylon Blk 629 Id | 119 | 19131016 | Washer 13/32 x 5/8 x 16 Ga. |
| 36 | 19211616 | Washer 21/32 x 1 x 16 Ga | 120 | 73900600 | Nut Lock Flg. 3/8-16 UNC |
| 37 | 1572H | Pin Roll 3/16 x 1" | 150 | 175456 | Retainer Spacer |
| 38 | 179114 | Pulley Composite Flat | 151 | 19133210 | Washer 13/32 x 2 x 10 Ga. |
| 39 | 74760648 | Bolt Fin Hex 3/8-16 UNC x 2-3/4 Gr. 5 | 170 | 178394 | Keeper Belt Transaxle Gear |
| 41 | 175556 | Keeper Belt Idler | 202 | 72110614 | Bolt Carr. Sh 3/8-16 x 1-3/4 Gr. 5 |
| 47 | 127783 | Pulley Idler V Groove Plastic | 212 | 145212 | Nut Hex Flange Lock |
| 48 | 154407 | Bellcrank Asm. Clutch | 250 | 17060612 | Screw 3/8-16 x .75 |

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inches 1 inch = 25.4 mm

REPAIR PARTS

TRACTOR- -MODEL NO. 917. 277020

STEERING ASSEMBLY



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STEERING ASSEMBLY

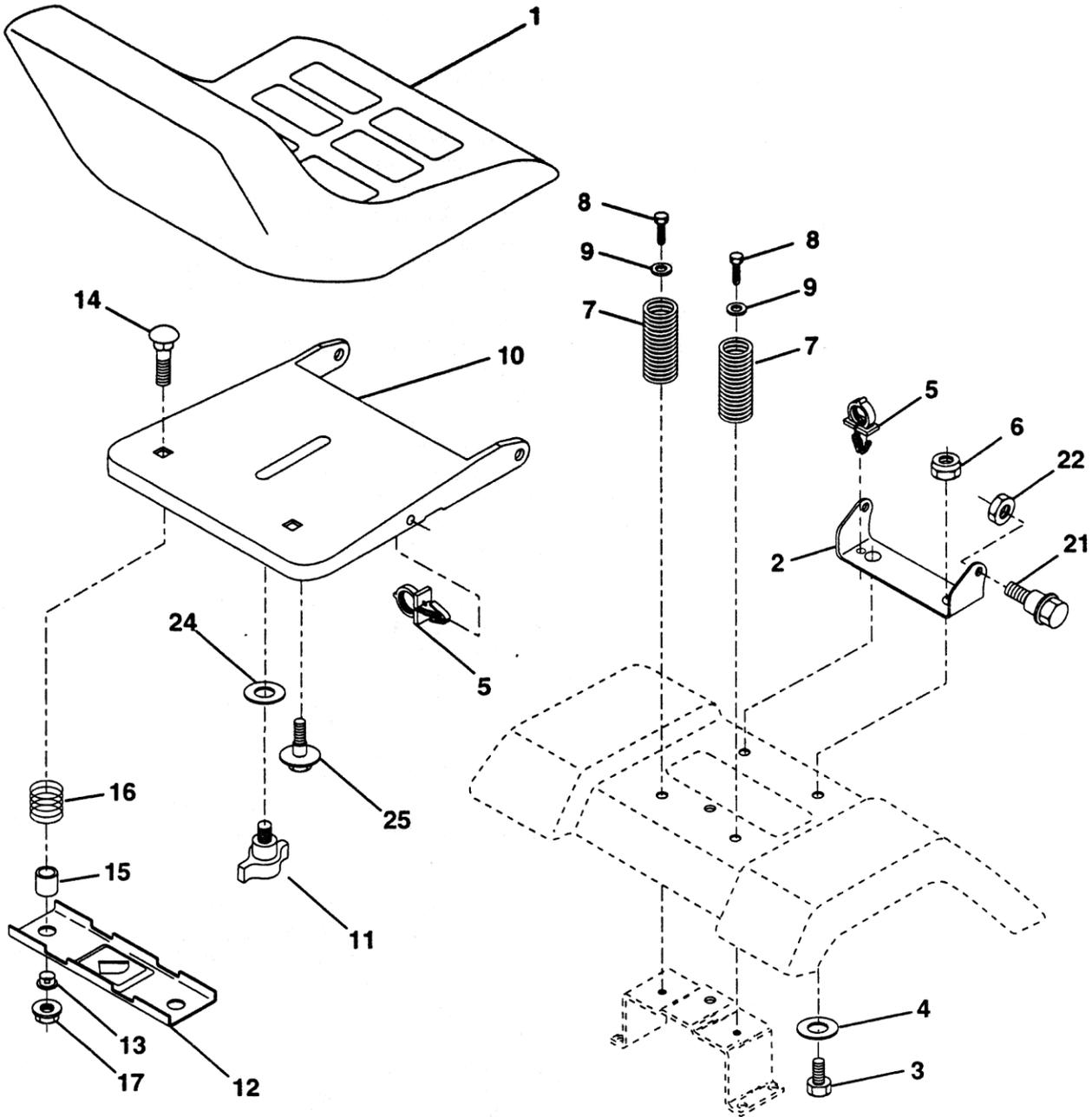
| KEY NO. | PART NO. | DESCRIPTION |
|---------|------------|------------------------------------|
| 1 | 140044X428 | Steering Wheel |
| 2 | 175131 | Front Axle Assembly |
| 3 | 169840 | Spindle Assembly, L.H. |
| 4 | 169839 | Spindle Assembly, R.H. |
| 5 | 6266H | Bearing, Race, Thrust, Hardened |
| 6 | 121748X | Washer 25/32 x 1-5/8 x 16 Gauge |
| 7 | 19272016 | Washer 27/32 x 1-1/4 x 16 Gauge |
| 8 | 12000029 | Ring, Klip |
| 9 | 3366R | Bearing, Steering Column |
| 10 | 175121 | Link, Drag |
| 11 | STD551137 | Washer, Lock |
| 13 | 136518 | Spacer, Bearing, Front Axle |
| 15 | 145212 | Nut Lock Hex Flange |
| 17 | 177876 | Shaft Assembly, Steering |
| 26 | 126847X | Bushing, Link, Drag |
| 28 | 19131416 | Washer 13/32 x 7/8 x 16 Gauge |
| 29 | 17060612 | Screw 3/8-16 x 3/4 |
| 30 | STD561210 | Pin |
| 32 | 130465 | Rod, Tie |
| 36 | 155099 | Bushing, Steering |
| 37 | 152927 | Screw TT #10-32 x 5 x 3/8 Flange |
| 38 | 140045X428 | Cap Wheel Steer Blk |
| 39 | 19133812 | Washer 13/32 x 2-3/8 x 12 Gauge |
| 40 | STD541537 | Nut Lock Center 3/8-24 UNF |
| 41 | 100711L | Adaptor, Steering Wheel |
| 42 | 145054X428 | Boot, Steering Dash P/L Mtl Blk |
| 43 | 121749X | Washer 25/32 x 1-1/4 x 16 Gauge |
| 44 | 153720 | Extension Steering Non-Adjust |
| 46 | 121232X | Cap, Spindle |
| 47 | 6855M | Fitting, Grease |
| 51 | STD541431 | Nut Lock Hx W/Ins 5/16-18 UNC |
| 54 | 74780520 | Bolt Fin Hex 5/16-18 UNC x 1-1/4 |
| 63 | STD523710 | Bolt Fin Hex 3/8-16 unc. x 1 Gr. 5 |
| 65 | 160367 | Spacer Brace Axle |
| 67 | 72140618 | Bolt Rdhd Sq 3/8-16 x 2-1/4 |
| 68 | 169827 | Brace Axle |
| 71 | 175146 | Steering Asm. |
| 82 | 169835 | Bracket Susp Chassis Front |
| 85 | 133835 | Fastener Christmas Tree |
| 88 | 175118 | Bolt Shoulder 7/16-20 |
| 91 | 175553 | Clip Steering |

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SEAT ASSEMBLY



| KEY NO. | PART NO. | DESCRIPTION |
|---------|-----------|--------------------------------|
| 1 | 127427 | Seat |
| 2 | 140551 | Bracket Pnt Pivot Seat (blk) |
| 3 | 71110616 | Bolt Fin Hex 3/8-16unc X 1 |
| 4 | 19131610 | Washer 13/32 X 3/4 X 10 Ga |
| 5 | 145006 | Clip Push In Hinged |
| 6 | STD541437 | Nut Hex Lock w/Ins 3/8-16 Unc |
| 7 | 124181X | Spring Seat Cprsn 2 250 Blk Zi |
| 8 | 17000616 | Screw 3/8-16 X 1 -1/2 |
| 9 | 19131614 | Washer 13/32 X 1 X 14 Ga |
| 10 | 174894 | Pan Pnt Seat (blk) |
| 11 | 166369 | Knob Seat |
| 12 | 121246X | Bracket Pnt Mounting Switch |

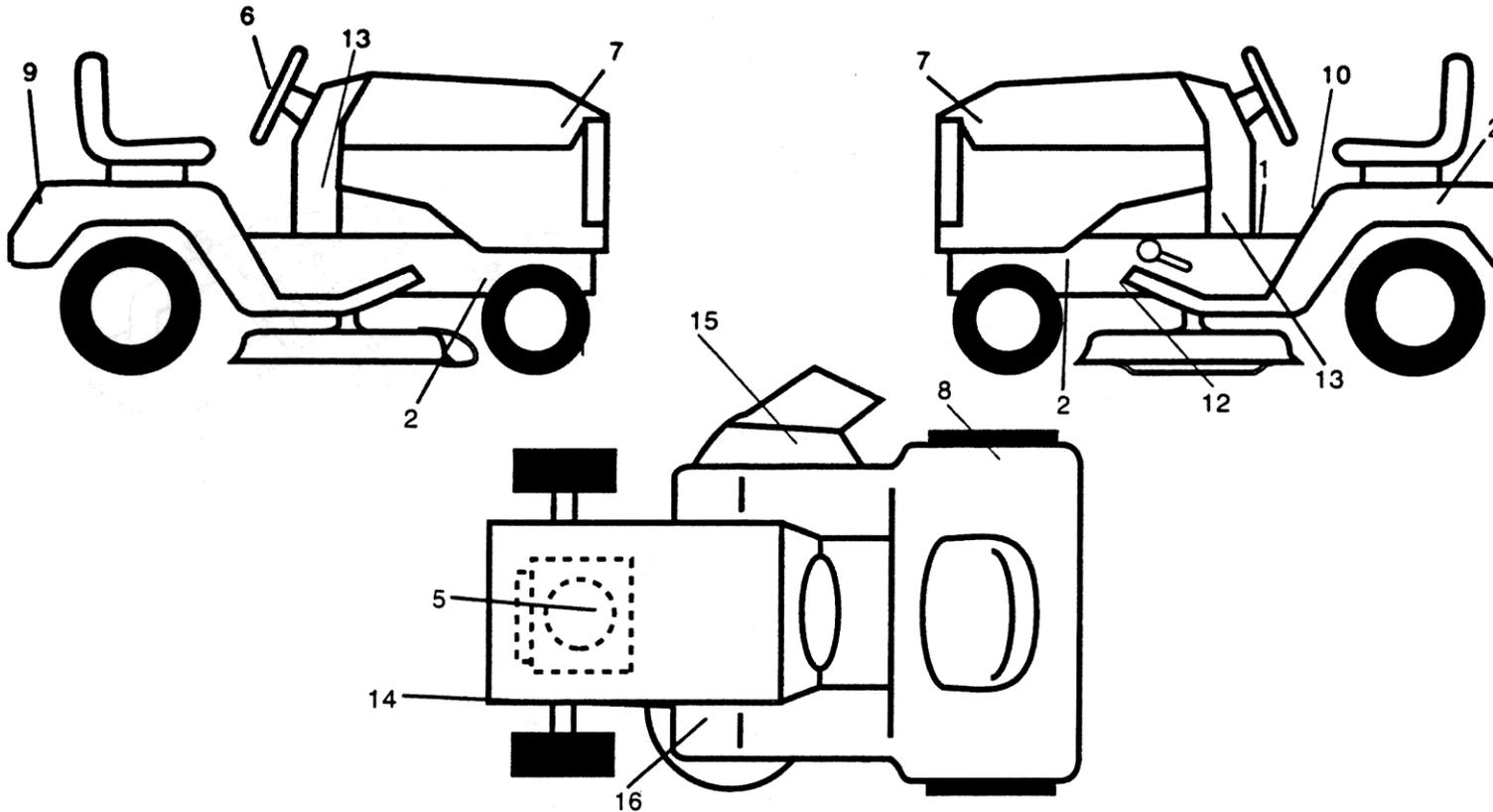
| KEY NO. | PART NO. | DESCRIPTION |
|---------|-----------|--------------------------------|
| 13 | 121248X | Bushing Snap Blk Nyl 50 ld |
| 14 | 72050412 | Bolt Rdhd Sht Nk 1/4-20x1-1/2 |
| 15 | 134300 | Spacer Split 28 X 96 Zinc |
| 16 | 121250X | Spring Cprsn 1 27 Blk Pnt |
| 17 | 123976X | Nut Lock 1/4 Lge Flg Gr 5 Zinc |
| 21 | 171852 | Bolt Shoulder 5/16-18 Unc-2A |
| 22 | STD541431 | Nut Hex Lock w/Ins 5/16-18 |
| 24 | 19171912 | Washer 17/32 X 1-3/16 X 12 Ga |
| 25 | 127018X | Bolt Shoulder 5/16-18 X 62 |

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REPAIR PARTS

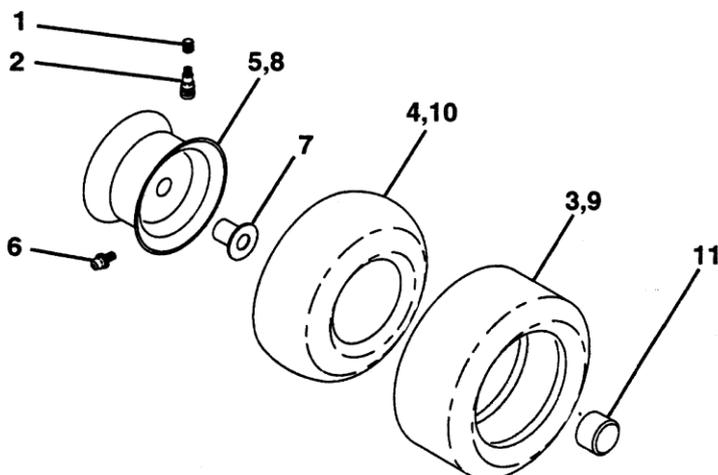
TRACTOR- -MODEL NO. 917. 277020

DECALS



| KEY NO. | PART NO. | DESCRIPTION | KEY NO. | PART NO. | DESCRIPTION |
|---------|----------|-----------------------------|---------|----------|-----------------------------|
| 1 | 140837 | Decal, Brake Parking Saddle | 14 | 136832 | Decal, V-belt Schematic |
| 2 | 159736 | Decal, Chassis Hot Muffler | 15 | 182166 | Decal, Cut Finger |
| 5 | 176675 | Decal, Hp Engine | 16 | 159737 | Decal, Brake/Clutch |
| 6 | 172275 | Decal, Steering Wh | 20 | 145005 | Decal, Battery Dngr/Psn Eng |
| 7 | 171704 | Decal, Hood | -- | 162598 | Decal, Drawbar Load Limit |
| 8 | 180432 | Decal, 100 DB/CE | -- | 138311 | Decal, Lift Handle |
| 9 | 163204 | Decal, Fender Craftsman | -- | 182547 | Manual, Oper (Euro) |
| 10 | 145498 | Decal, Read Owners Manual | -- | 182548 | Manual, Oper (Scan) |
| 12 | 146046 | Decal, V-belt Dr Sch | -- | 182549 | Manual, Parts |
| 13 | 177097 | Decal, Dash, Panel | | | |

WHEELS & TIRES



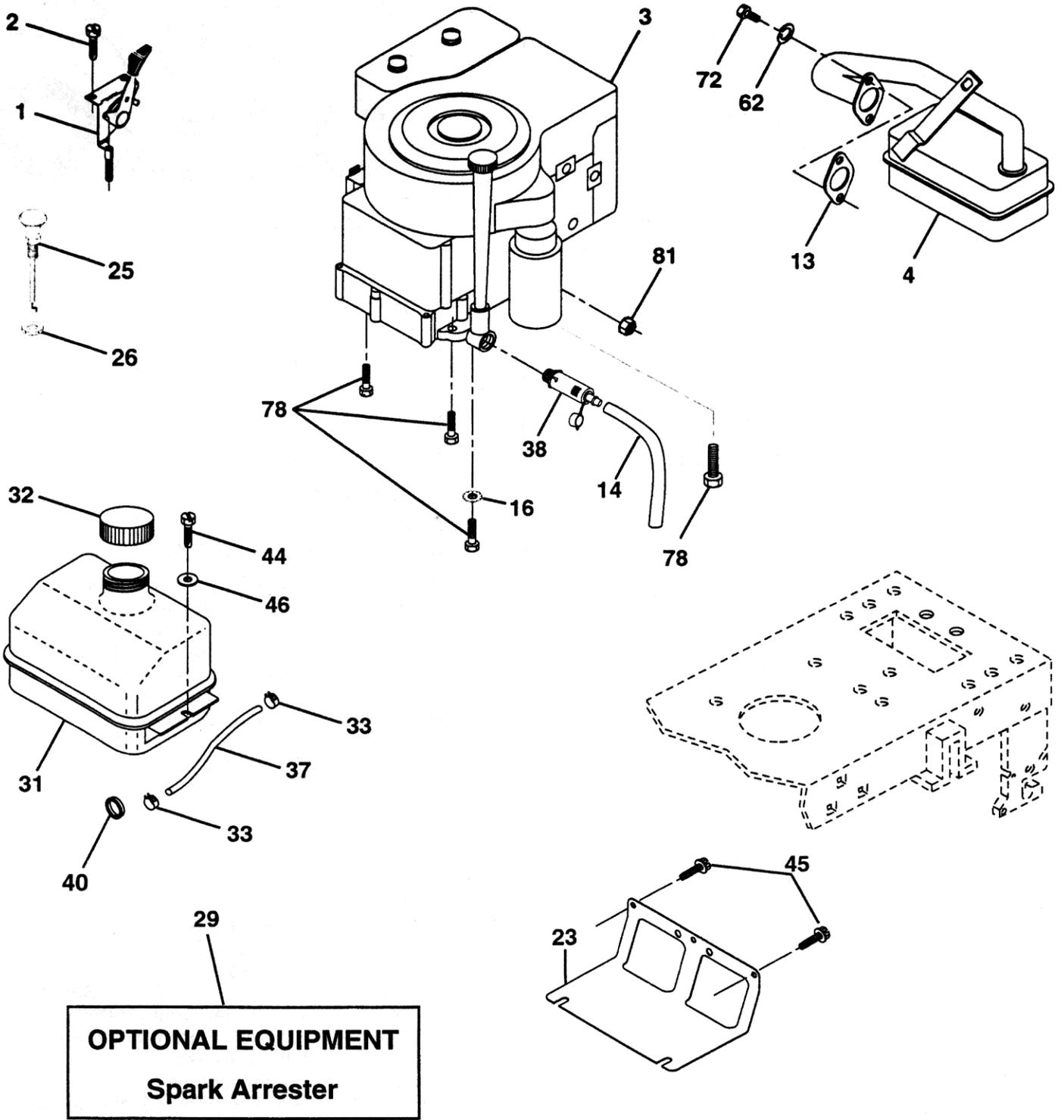
| KEY NO. | PART NO. | DESCRIPTION |
|---------|------------|--------------------------------|
| 1 | 59192 | Cap Valve Tire |
| 2 | 65139 | Stem Valve |
| 3 | 106222X | Tire F Ts 15 X 6 0 - 6 Service |
| 4 | 59904 | Tube Inner Front #35060 |
| 5 | 106732X427 | Rim Asm 6"front White Service |
| 6 | 278H | Fitting Grease |
| 7 | 9040H | Bearing Flange |
| 8 | 106108X427 | Rim Asm 8"rear White Service |
| 9 | 124635X | Tire R Ts 18 X 8 5-8 Service |
| 10 | 7152J | Tube Rear 9 5 X 8 Service |
| 11 | 104757X428 | Cap Axle Blk 1 50 X 1 00 |
| -- | 144334 | Sealant, Tire (10 oz. tube) |

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ENGINE



REPAIR PARTS

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ENGINE

| KEY NO. | PART NO. | DESCRIPTION |
|---------|-----------|--|
| 1 | 170551 | Control Throttle |
| 2 | 17720408 | Screw Hex Thd Cut 1/4-20x1/2 |
| 3 | ----- | Engine (See Breakdown) Briggs Model 287707-1286-E1 |
| 4 | 137352 | Muffler |
| 13 | 165291 | Gasket 1 313 Id Tin Plated |
| 14 | 148456 | Tube Drain Oil |
| 16 | STD551237 | Washer Lock Ext Tooth 3/8 |
| 23 | 169837 | Shield BRN/DBR Guard |
| 25 | 180945 | Control Choke |
| 26 | 73920600 | Nut Keps 3/8-24 UNF |
| 29 | 137180 | Arrestor Spark |
| 31 | 109202X | Tank Fuel 1 25 Fr |
| 32 | 158990 | Cap Asm Fuel W/sym Vented |
| 33 | 123487X | Clamp Hose Blk |
| 37 | 137040 | Line Fuel 20" |
| 38 | 148315 | Plug Oil Drain |
| 40 | 124028X | Bushing Snap Nyl Blk Fuel Line |
| 44 | 17670412 | Screw Hexwsh Thdrol 1/4-20x3/4 |
| 45 | 17000612 | Screw Hexwsh Thdr 3/8-16 x 3/4 |
| 46 | 19091416 | Washer 9/32 X 7/8 X 16ga |
| 62 | STD551131 | Washer Lock Hvy Hlcl Spr 5/16 |
| 72 | 71070512 | Screw Hexhd Cap 5/16-18x3/4 |
| 78 | 17060620 | Screw 3/8-16x1-1/4 |
| 81 | 73510400 | Nut Keps Hex 1/4-20unc |

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MOWER LIFT

| KEY NO. | PART NO. | DESCRIPTION |
|---------|-----------|-----------------------------------|
| 1 | 159460 | Washer Asm Inner Spring W/Plunger |
| 2 | 159471 | Shaft Asm. Lift RH |
| 3 | 105767X | Pin Groove |
| 4 | 12000002 | E Ring #5133-62 |
| 5 | 19211621 | Washer 21/32 x 1 x 21 Ga. |
| 6 | 120183X | Bearing Nylon |
| 7 | 125631X | Grip Handle Fluted |
| 8 | 122365X | Button Plunger Read |
| 11 | 139865 | Link Asm Lift L.H. |
| 12 | 139866 | Link Asm Lift R.H. |
| 13 | STD624008 | Retainer Spring |
| 15 | 173288 | Link Front |
| 16 | 73350800 | Nut Jam Hex 1/2-13 Unc |
| 17 | 175689 | Trunnion Blk Zinc |
| 18 | 73800800 | Nut Lockw/wsh 1/2-13 Unc |
| 19 | 139868 | Arm Suspension Mower |
| 20 | 163552 | Retainer Spring |
| 31 | 169865 | Bearing, Pvt. Lift. |
| 32 | 73540600 | Nut Crownlock 3/8-24 |

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MOWER

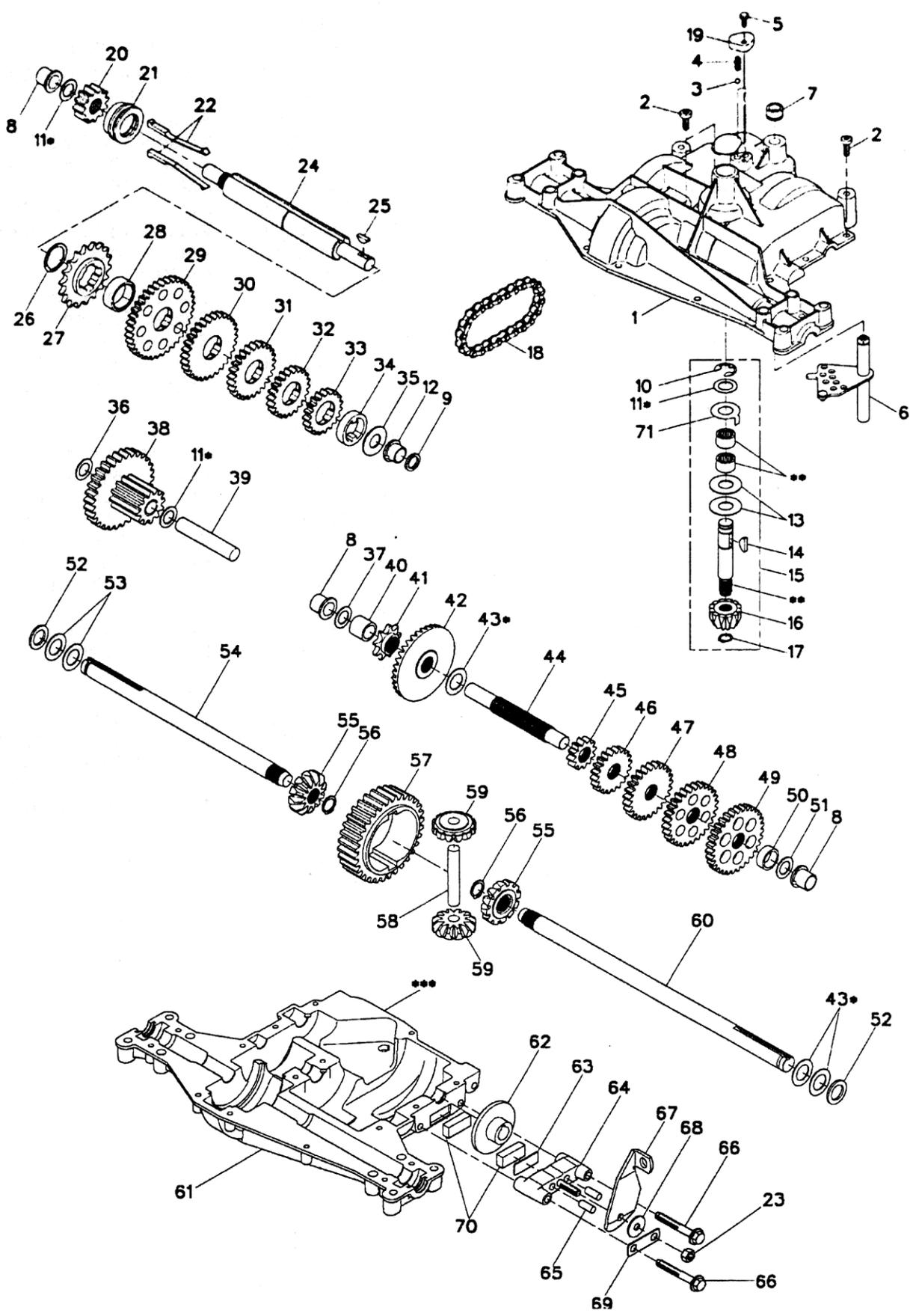
| KEY NO. | PART NO. | DESCRIPTION | KEY NO. | PART NO. | DESCRIPTION |
|---------|------------|--|---------|----------|--|
| 1 | 170280 | Mower Housing Assembly | 69 | 76020312 | Pin, Cotter 3/32 x 3/4 |
| 2 | 72140506 | Bolt, Carriage 5/16-18 x 3/4 | 86 | 7631J | Runner, LH |
| 3 | 138017 | Bracket Asm. Fram Sway Bar | 87 | 128772 | Runner, RH |
| 4 | 169970 | Bracket, Asm. Deck Sway Bar | 88 | 19111216 | Washer 11/32 x 3/4 x 16 Ga |
| 5 | 4939M | Retainer, Spring | 89 | 19131612 | Washer 13/32 x 1 x 12 Ga |
| 6 | 178024 | Bar Sway Deck | 96 | 74930620 | Bolt 3/8-16 x 1-1/4 |
| 8 | 850857 | Bolt, Hex 3/8-24 x 1-1/4 Gr 8 | 97 | 73930600 | Nut Centerlock 3/8-16 Unc |
| 9 | 10030600 | Washer, Lock, Hlcl Sprg 3/8 | 98 | 19132016 | Washer 13/32 x 1-1/4 x 16 Ga. |
| 10 | 140296 | Washer, Hard Blade Mower Vented | 99 | 10040600 | Washer Lock 3/8 |
| 11 | 134148 | Blade, Mower, Mulching 38" | 100 | 135651 | Nut Wing |
| 13 | 137645 | Shaft and Bearing Assembly (Includes Key Number 15) | 101 | 132803 | Cover Asm. Mulching |
| 14 | 128774 | Mandrel Housing, Vented | 107 | 133502 | Spacer, Retainer |
| 15 | 110485X | Ball Bearing, Mandrel | 108 | 133503 | Stiffener, Idler Arm |
| 16 | 174493 | Stripper, Mower, Vented | 109 | 74760640 | Bolt, Hex Head 3/8-16 x2-1/2 |
| 19 | 132827 | Bolt, Shoulder | 110 | 142587 | Upstop Deck Front 38" |
| 21 | 73680500 | Nut, Crownlock 5/16-18 | 113 | 17060512 | Screw 5/16-18 x 3/4 |
| 23 | 137607 | Bracket, Mower Deflector | 122 | 131289 | Rod, Brake, LH |
| 24 | 105304X | Cap, Sleeve | 123 | 169971 | Rod, Brake, RH |
| 25 | 123713X | Spring, Deflector | 146 | 165891 | Bolt Carriage Idler |
| 26 | 110452X | Nut, Push | 148 | 169022 | Spring Return Idler |
| 27 | 106736X428 | Shield, Deflector | 149 | 165898 | Retainer Spring Yellow Zinc |
| 28 | 19111016 | Washer 11/32 x 3/4 x 16 Ga | 150 | 19091216 | Washer 9/32 x 3/4 x 16 Ga. |
| 29 | 106735X | Rod, Hinge | 151 | 169670 | Bracket Clutch |
| 30 | 173984 | Screw, Thdro Washer Hd | 152 | 172758 | Cable Clutch 38 In |
| 31 | 129963 | Washer, Spacer | 153 | 169674 | Washer Flat 3/8" Type B |
| 32 | 153532 | Pulley, Mandrel | 154 | 169675 | Spring Retainer |
| 33 | 178342 | Nut, Flangelock 9/16 | 155 | 169671 | Spring Retention Lever |
| 36 | 131494 | Pulley, Idler, Flat | 156 | 169672 | Spacer |
| 40 | 73680600 | Nut Crownlock 3/8-16 UNC | 157 | 169669 | Rod Clutch |
| 45 | 4497H | Retainer, Spring | 158 | 17720408 | Screw Hex Thd Cut 1/4-20x1/2 |
| 53 | 130840 | Brake Assembly | -- | 130794 | Mandrel Assembly (Includes Housing, Shaft and Shaft Hardware Only - Pulley Not Included) |
| 54 | 133943 | Washer Hardened | -- | 181209 | Mower Replacement, Complete |
| 55 | 133840 | Idler Arm Assembly | | | |
| 56 | 165723 | Spacer, Retainer | | | |
| 67 | 149846 | Knob | | | |
| 68 | 180214 | Belt | | | |

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR- -MODEL NO. 917. 277020

DANA TRANSAXLE - MODEL NUMBER 4360-139



REPAIR PARTS

TRACTOR- -MODEL NO. 917. 277020

DANA TRANSAXLE - MODEL NUMBER 4360-139

| KEY NO. | PART NO. | DESCRIPTION | KEY NO. | PART NO. | DESCRIPTION |
|---------|----------|-----------------------------------|---------|----------|-----------------------------------|
| 1 | 170981 | Housing, Upper | 41 | 105928X | Sprocket, 9T |
| 2 | 2274J | Screw, Tapping, 1/4-20 X .734 | 42 | 170988 | Gear, Bevel, 36T |
| 3 | 134400 | Ball, Detent | 43 | 134394 | *Assy, Kit, Shim, .750 Shaft |
| 4 | 105904X | Spring, Detent | 44 | 120473X | Shaft, Drive |
| 5 | 160940 | Screw, Tapping, No. 10-24 X .482 | 45 | 142678 | Gear, Spur, 12T |
| 6 | 138235 | Assy, Kit, Shifter | 46 | 124641 X | Gear, Spur, 20T |
| 7 | 108727X | V-Ring | 47 | 106589X | Gear, Spur, 25T |
| 8 | 148266 | Bearing, Flange | 48 | 120408X | Gear, Spur, 28T |
| 9 | 148269 | Seal, Oil | 49 | 105937X | Gear, Spur, 31T |
| 10 | 2225J | Ring, Retaining | 50 | 105936X | Spacer, .781 X 1.00 X .375 |
| 11 | 134793 | *Assy, Kit, Shim, .625 Shaft | 51 | 2226J | Washer, Plain, .632 X 1.00 X .060 |
| 12 | 148268 | Bearing, Flange | 52 | 134401 | Washer, Neoprene |
| 13 | 120415X | Washer, Plain, .632 X 1.38 X .046 | 53 | 2264J | Washer, Plain, .758 X 1.25 X .031 |
| 14 | 142674 | Key, Woodruff, No. 9 | 54 | 160946 | Axle, LH |
| 15 | 170983 | Assy, Kit, Input Shaft | 55 | 170990 | Gear, Miter, T, Splined |
| 16 | 170986 | Pinion, Bevel, 12T | 56 | 160948 | Ring, Retaining |
| 17 | 105909X | Ring, Retaining | 57 | 110071X | Gear, Spur, 32T |
| 18 | 105910X | Chain, 24 Pitches | 58 | 120952X | Shaft, Cross |
| 19 | 160942 | Cover, Detent | 59 | 170991 | Gear, Miter, 1 2T, Idler |
| 20 | 160943 | Gear, Spur, 1 2T | 60 | 160950 | Axle, RH |
| 21 | 148267 | Collar, Clutch | 61 | 170992 | Housing, Lower |
| 22 | 138236 | Assy, Kit, Clutch Keys | 62 | 7294J | Disc, Brake |
| 23 | 73810500 | Nut, Lock, 5/16-24 | 63 | 108989X | Spacer, Brake Puck |
| 24 | 142676 | Shaft, Intermediate | 64 | 160952 | Jaw, Brake |
| 25 | 2244J | Key, Woodruff, No. 61 | 65 | 120954X | Pin, Dowel |
| 26 | 105916X | Ring, Retaining | 66 | 160953 | Screw, Tapping, 5/16-18 X 2.35 |
| 27 | 120470X | Sprocket, 1 8T | 67 | 138244 | Lever, Actuating |
| 28 | 110070X | Spacer, 1. 131 X 1.45 X .494 | 68 | 108996X | Washer, Plain, .321 X 1.00 X .055 |
| 29 | 142677 | Gear, Spur, 37T | 69 | 160954 | Bracket, Anti-Rotation |
| 30 | 124644X | Gear, Spur, 30T | 70 | 120951X | Puck, Friction |
| 31 | 108980X | Gear, Spur, 25T | 71 | 174256 | Washer, Anti Rotation |
| 32 | 120406X | Gear, Spur, 22T | 72 | 120416X | Grease |
| 33 | 134796 | Gear, Spur, 1 9T | | | |
| 34 | 134797 | Spacer, 1. 133 X 1.50 X .375 | | | |
| 35 | 105925X | Washer, Plain, .640 X 1.37 X .061 | | | |
| 36 | 2228J | Washer, Plain, .632 X 1.00 X .046 | | | |
| 37 | 170987 | Washer, Plain, .632 X 1.00 X .031 | | | |
| 38 | 174255 | Assy, Gear, Comb., 12T & 30T | | | |
| 39 | 124639X | Shaft, Idler | | | |
| 40 | 120472X | Spacer, .633 X .87 X .755 | | | |

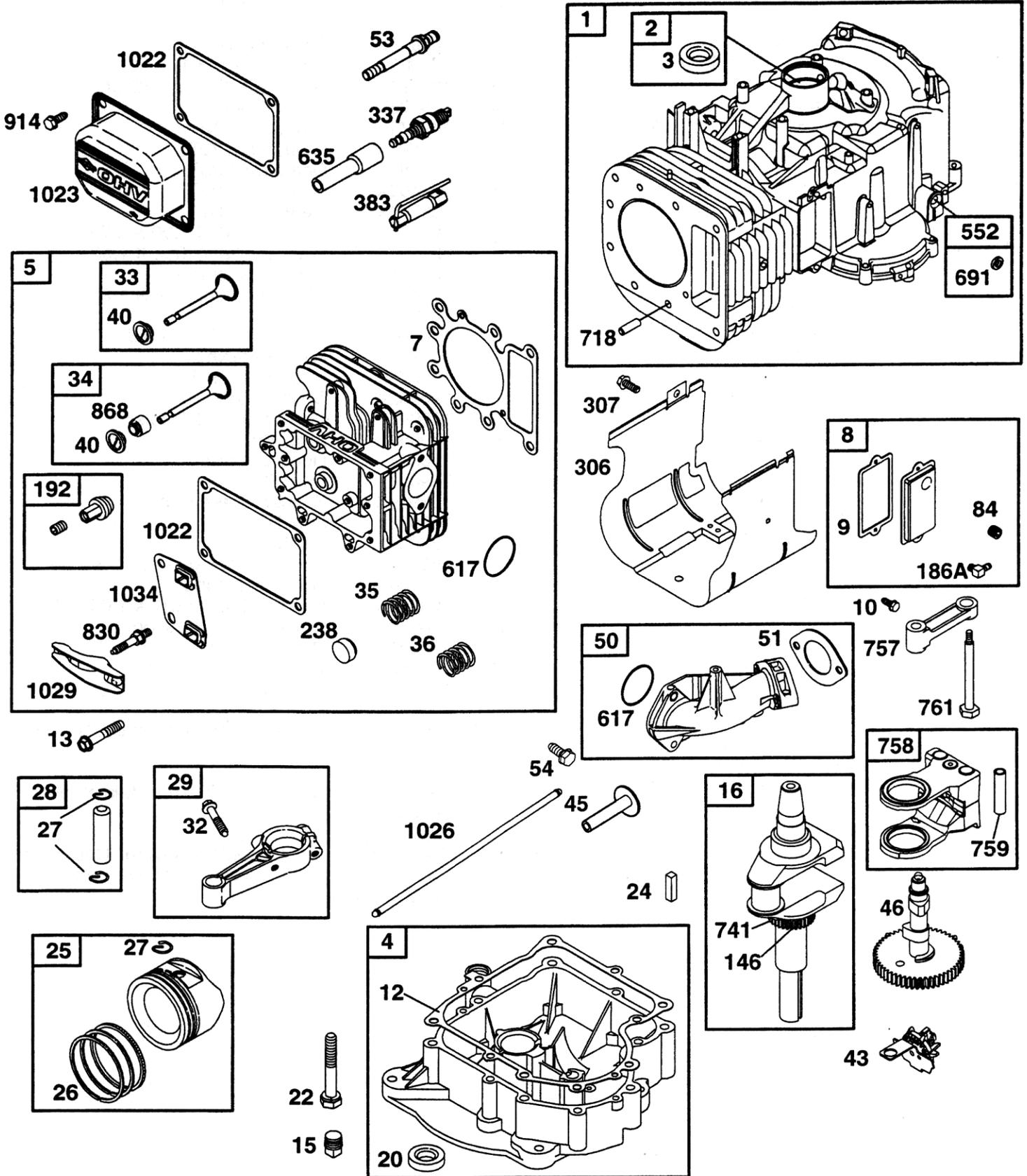
NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

- * Use in various combinations to maintain proper clearances.
- ** Order Key No. 15.
- *** Silicone Sealant to be applied between Upper and Lower Housings (use Loctite Ultra Gray Silicone 5699 or equivalent).

REPAIR PARTS

TRACTOR- -MODEL NO. 917. 277020

BRIGGS & STRATTON ENGINE - - MODEL NUMBER 287707, TYPE NUMBER 1286-E1

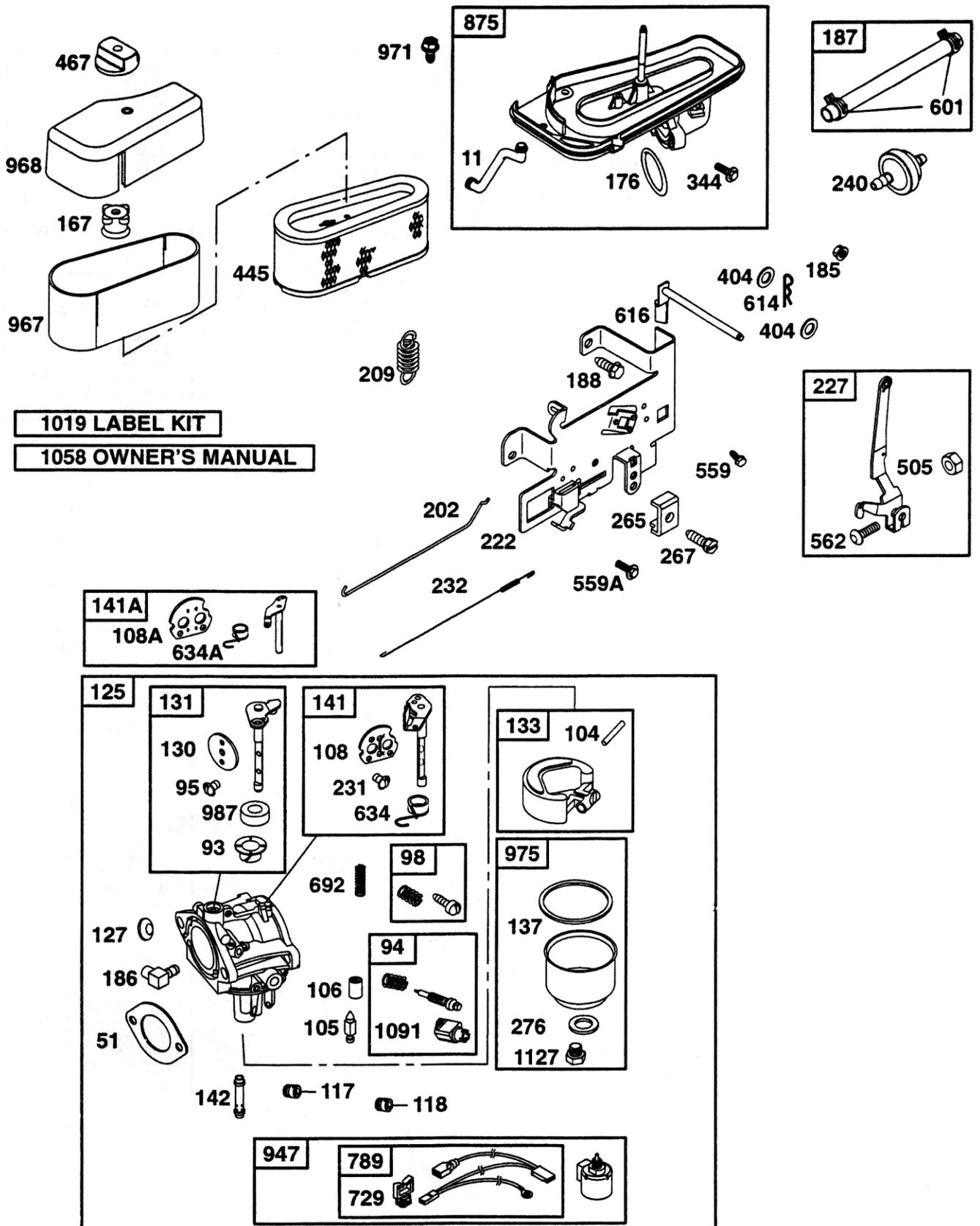


287707-1286-E1

REPAIR PARTS

TRACTOR- -MODEL NO. 917. 277020

BRIGGS & STRATTON ENGINE - - MODEL NUMBER 287707, TYPE NUMBER 1286-E1

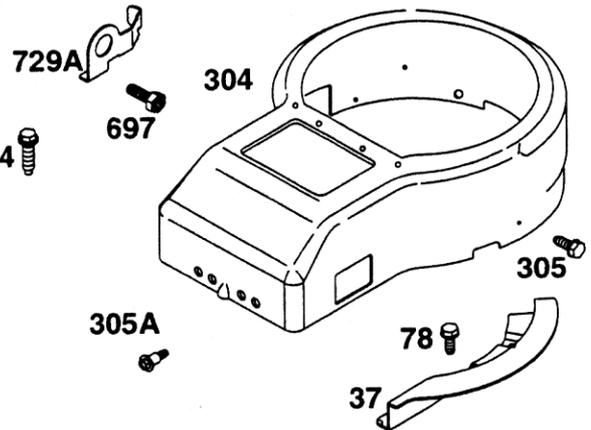
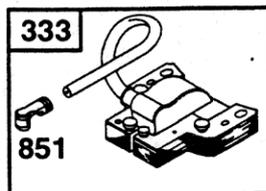
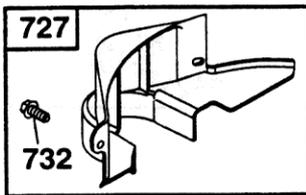
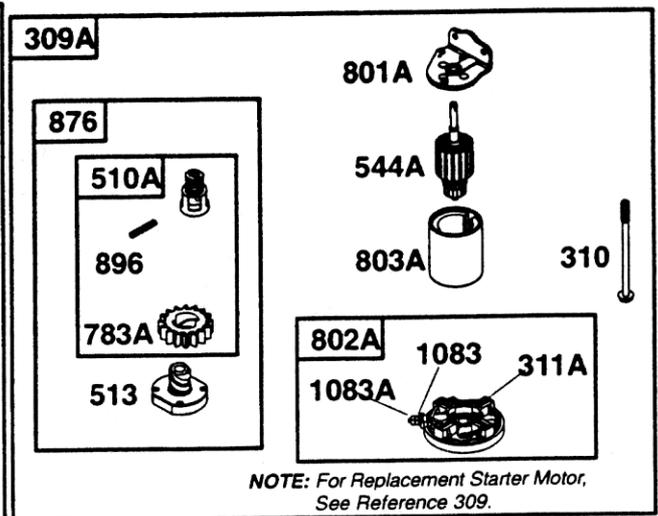
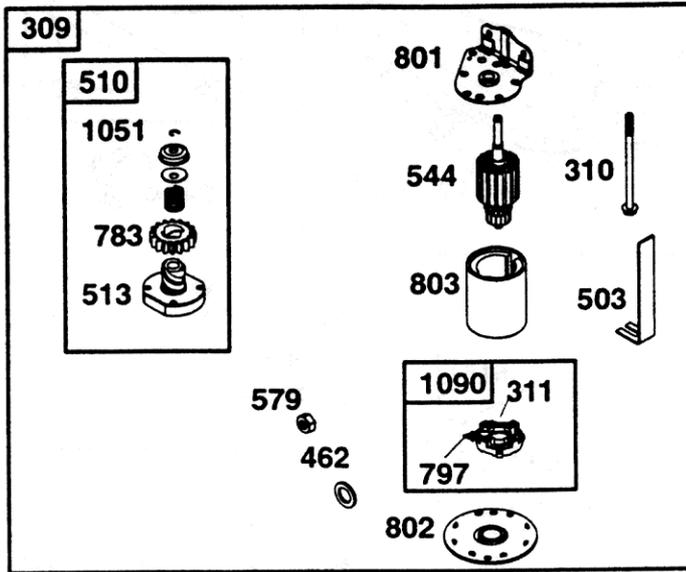


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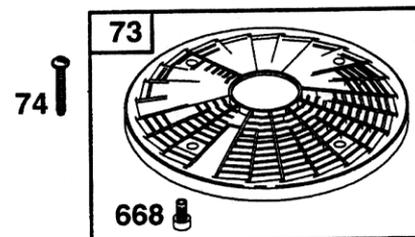
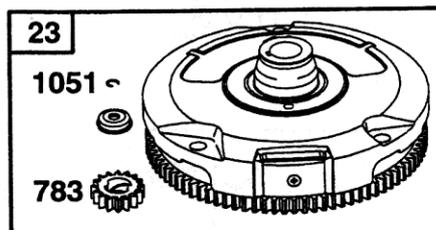
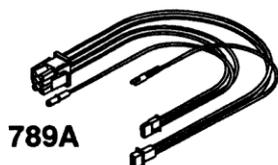
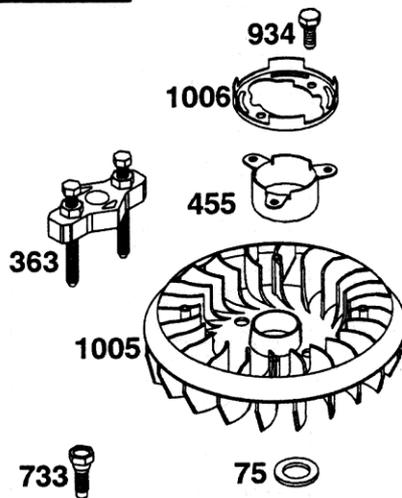
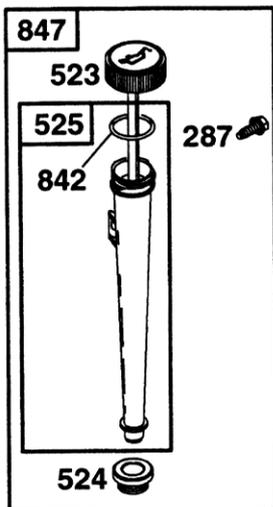
REPAIR PARTS

TRACTOR- -MODEL NO. 917. 277020

BRIGGS & STRATTON ENGINE - - MODEL NUMBER 287707, TYPE NUMBER 1286-E1



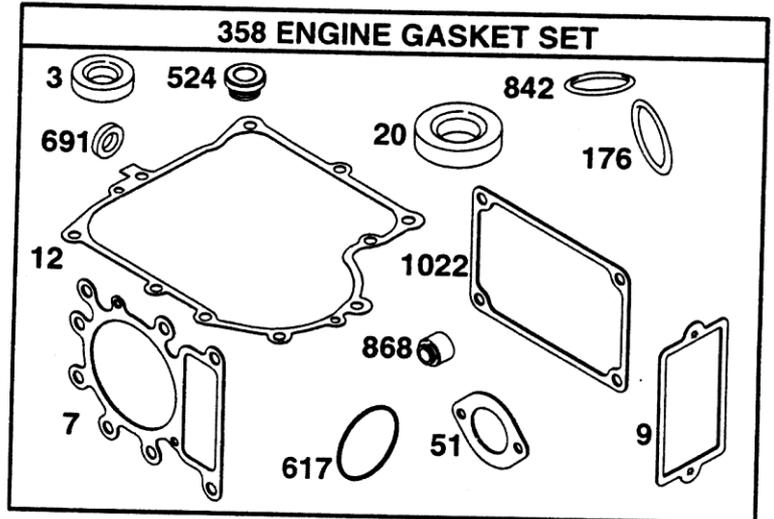
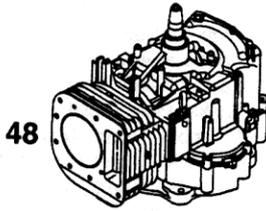
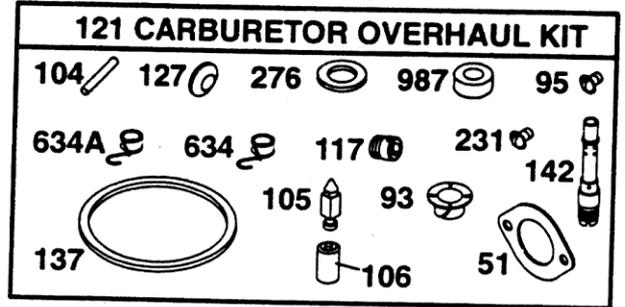
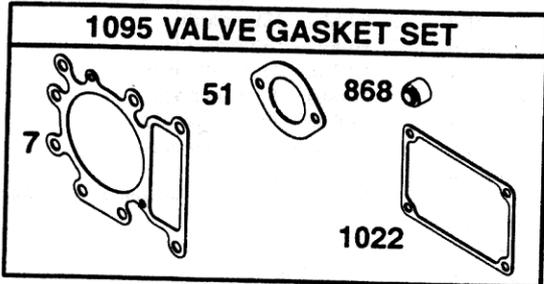
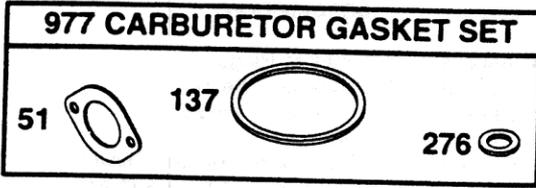
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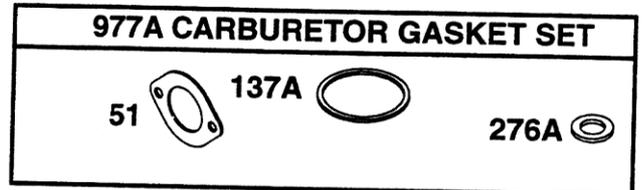
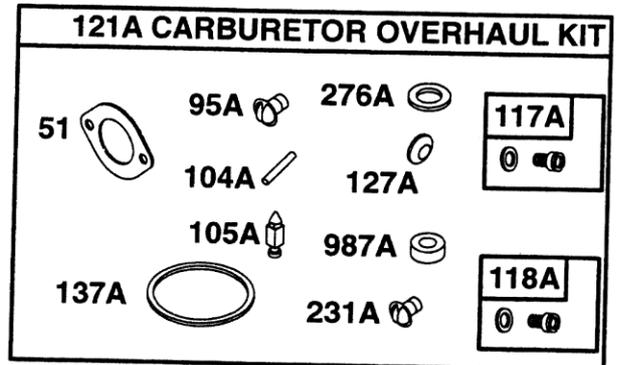
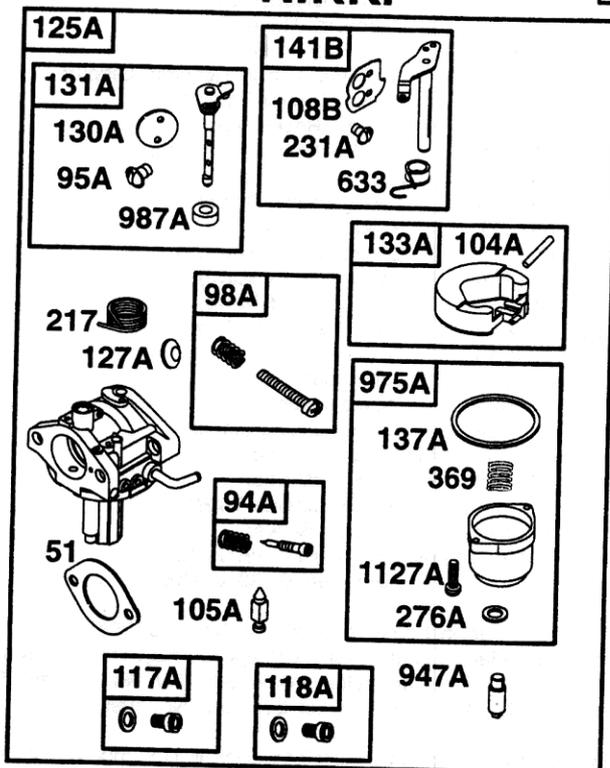
287707-1286-E1

PARTS

TRACTOR- -MODEL NO. 917. 277020
& STRATTON ENGINE - - MODEL NUMBER 287707, TYPE NUMBER 1286-E1



NIKKI



287707-1286-E1

REPAIR PARTS

TRACTOR- -MODEL NO. 917. 277020

BRIGGS & STRATTON ENGINE - - MODEL NUMBER 287707, TYPE NUMBER 1286-E1

| KEY NO. | PART NO. | DESCRIPTION | KEY NO. | PART NO. | DESCRIPTION |
|---------|----------|---|---------|----------|---|
| 1 | 496412 | Cylinder Assembly | 104A | 694918 | Ø Pin-Float Hinge |
| 2 | 399265 | Kit-Bushing/Seal (Magneto Side) | 105 | 231855 | Ø Valve-Float Needle |
| 3 | 391086 | • Seal-Oil (Magneto Side) | 105A | 694922 | Ø Valve-Float Needle |
| 4 | 494238 | Sump-Engine | 106 | 690577 | Ø Seat-Inlet |
| 5 | 691165 | Head-Cylinder | 108 | 690464 | Valve-Choke (Manual Choke) |
| 7 | 273280 | •+ Gasket-Cylinder Head | 108A | 692344 | Valve-Choke (Choke-A-Matic) |
| 8 | 696126 | Breather Assembly | 108B | 695419 | Valve-Choke (Nikki Carburetor) |
| 9 | 27803 | • Gasket-Breather | 117 | 692408 | Ø Jet-Main (Standard) |
| 10 | 691666 | Screw (Breather Assembly) | 117A | 695415 | Ø Jet-Main (Standard) |
| 11 | 691328 | Tube-Breather | 118 | 692411 | Jet-Main (High Altitude) |
| 12 | 692226 | • Gasket-Crankcase (.015" Thick, Standard) | 118A | 695416 | Ø Jet-Main (High Altitude) |
| | 692406 | • Gasket-Crankcase (.005" Thick) | 121 | 690191 | Kit-Carburetor Overhaul |
| | 692405 | • Gasket-Crankcase (.009" Thick) | 121A | 695427 | Kit-Carburetor Overhaul |
| 13 | 690360 | Screw (Cylinder Head) | 125 | 690194 | Carburetor |
| 15 | 690946 | Plug-Oil Drain | 125A | — — — | Carburetor (Nikki) (Service with Walbro Carburetor) |
| 16 | 690136 | Crankshaft | 127 | 695005 | Ø Plug-Welch |
| 20 | 291675 | • Seal-Oil (PTO Side) | 127A | 690727 | Ø Plug-Welch |
| 22 | 692125 | Screw (Crankcase Cover) | 130 | 691750 | Valve-Throttle |
| 23 | 693557 | Flywheel | 130A | 695418 | Valve-Throttle |
| 24 | 222698 | Key-Flywheel | 131 | 494379 | Kit-Throttle Shaft |
| 25 | 696397 | Piston Assembly (Standard) | 131A | 695421 | Kit-Throttle Shaft |
| | 696398 | Piston Assembly (.010" Oversize) | 133 | 494381 | Float-Carburetor |
| | 696399 | Piston Assembly (.020" Oversize) | 133A | 694914 | Float-Carburetor |
| | 696400 | Piston Assembly (.030" Oversize) | 137 | 281165 | Ø‡ Gasket-Float Bowl |
| 26 | 696403 | Ring Set-Piston (Standard) | 137A | 695426 | Ø‡ Gasket-Float Bowl |
| | 696404 | Ring Set-Piston (.010" Oversize) | 141 | 495097 | Kit-Choke Shaft (Manual Choke) |
| | 696405 | Ring Set-Piston (.020" Oversize) | 141A | 495931 | Kit-Choke Shaft (Choke-A-Matic) |
| | 696406 | Ring Set-Piston (.030" Oversize) | 141B | 695420 | Kit-Choke Shaft (Nikki) |
| 27 | 691299 | Lock-Piston Pin | 142 | 692412 | Ø Nozzle-Carburetor |
| 28 | 498319 | Pin-Piston (Standard) | 146 | 691639 | Key-Timing |
| | 498320 | Pin-Piston (.020" Oversize) | 167 | 692297 | Air Cleaner Stud Seal |
| 29 | 692419 | Rod-Connecting (Standard) | 176 | 691917 | • O-Ring Seal (Air Cleaner) |
| | 499940 | Rod-Connecting (.020" Undersize) | 185 | 690958 | Nut (Air Cleaner Base) |
| 32 | 692852 | Screw (Connecting Rod) | 186 | 692317 | Connector-Hose |
| 33 | 495856 | Valve-Exhaust | 186A | 691609 | Connector-Hose |
| 34 | 495857 | Valve-Intake | 187 | 691050 | Line-Fuel (Cut to Required Length) |
| 35 | 691279 | Spring-Valve (Intake) | 188 | 691693 | Screw (Control Bracket) |
| 36 | 691279 | Spring-Valve (Exhaust) | 192 | 691986 | Adjuster-Rocker Arm |
| 37 | 690456 | Guard-Flywheel | 202 | 691841 | Link-Mechanical Governor |
| 40 | 691752 | Retainer-Valve | 209 | 692208 | Spring-Governor |
| 43 | 691968 | Slinger-Governor/Oil | 217 | 695409 | Spring-Choke Return |
| 45 | 690564 | Tappet-Valve | 222 | 694042 | Bracket-Control |
| 46 | 697687 | Camshaft | 227 | 691374 | Control Lever-Governor |
| 48 | 496050 | Short Block (311707-0028-E1 Replacement Engine) | 231 | 691636 | Ø Screw (Choke Valve) |
| 50 | 690193 | Manifold-Intake | 231A | 690718 | Ø Screw (Choke Valve) |
| 51 | 692137 | •Ø‡+ Gasket-Intake | 232 | 691842 | Spring-Governor Link |
| 53 | 690227 | Stud (Carburetor) | 238 | 691843 | Cap-Valve |
| 54 | 691148 | Screw (Intake Manifold) | 240 | 394358 | Filter-Fuel |
| 73 | 690492 | Screen-Rotating | 265 | 691024 | Clamp-Casing |
| 74 | 691655 | Screw (Rotating Screen) | 267 | 695134 | Screw (Casing Clamp) |
| 75 | 690582 | Washer (Flywheel) | 276 | 692255 | Ø‡ Sealing Washer |
| 78 | 690661 | Screw (Flywheel Guard) | 276A | 695410 | Ø‡ Sealing Washer |
| 84 | 690343 | Plug-Breather | 287 | 691002 | Screw (Dipstick Tube) |
| 93 | 690602 | Ø Bushing-Throttle Shaft | 304 | 690844 | Housing-Blower |
| 94 | 498030 | Kit-Idle Mixture | | | RPM Settings: Low Speed: 1900-2100 High Speed: 3000-3200 |
| 94A | 695425 | Kit-Idle Mixture | | | |
| 95 | 691636 | Ø Screw (Throttle Valve) | | | |
| 95A | 690718 | Ø Screw (Throttle Valve) | | | |
| 98 | 495800 | Kit-Idle Speed | | | |
| 98A | 695408 | Kit-Idle Speed | | | |
| 104 | 690525 | Ø Pin-Float Hinge | | | |

- Included in Engine Gasket Set, Key. No. 358
- Ø Included in Carburetor Overhaul Kit, Key. No. 121 and 121A
- ‡ Included in Carburetor Gasket Set, Key. No. 977 and 977A
- + Included in Valve Gasket Set, Key. No. 1095

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

REPAIR PARTS

TRACTOR- -MODEL NO. 917. 277020

BRIGGS & STRATTON ENGINE - - MODEL NUMBER 287707, TYPE NUMBER 1286-E1

| KEY PART NO. | NO. | DESCRIPTION | KEY PART NO. | NO. | DESCRIPTION |
|--------------|--------|--|--------------|--------|---|
| 305 | 690960 | Screw (Blower Housing) | 783 | 693713 | Gear-Pinion |
| 305A | 692127 | Screw (Blower Housing) | 783A | 693059 | Gear-Pinion |
| 306 | 690499 | Shield-Cylinder | 789 | 692037 | Harness-Wiring |
| 307 | 691003 | Screw (Cylinder Shield) | 789A | 695050 | Harness-Wiring |
| 309 | 693551 | Motor-Starter | 797 | 693167 | Nut (Brush Retainer) |
| 309A | --- | Motor-Starter (For Replacement Starter Motor, See Reference 309) | 801 | 691283 | Cap-Drive |
| 310 | 690323 | Screw (Starter Motor) | 801A | 394856 | Cap-Drive |
| 311 | 497608 | Brush Set | 802 | 691286 | Cap-End |
| 311A | 395538 | Brush Set | 802A | 395537 | Cap-End |
| 333 | 495859 | Armature-Magneto | 803 | 693757 | Housing-Starter |
| 334 | 691061 | Screw (Armature Magneto) | 803A | 398159 | Housing-Starter |
| 337 | 491055 | Spark Plug | 830 | 691095 | Stud (Rocker Arm) |
| 344 | 693675 | Screw (Cable Clamp) | 842 | 691870 | • Seal-O Ring (Dipstick Tube) |
| 358 | 691580 | Engine Gasket Set | 847 | 496415 | Dipstick/Tube Assembly |
| 363 | 19203 | Flywheel Puller | 851 | 692424 | Terminal-Spark Plug |
| 369 | 695422 | Spring-Float Bowl | 868 | 690968 | •+ Seal-Valve |
| 383 | 89838 | Wrench-Spark Plug | 875 | 696129 | Base-Air Cleaner |
| 404 | 691691 | Washer (Governor Crank) | 876 | 495877 | Kit-Pinion Spring |
| 445 | 496894 | Filter-Air Cleaner Cartridge | 896 | 691641 | Pin-Drive Retainer |
| 455 | 691173 | Cup-Flywheel | 914 | 690960 | Screw (Rocker Cover) |
| 462 | 691261 | Washer (Brush Retainer) | 934 | 691058 | Screw (Fan Retainer) |
| 467 | 691668 | Knob-Air Cleaner | 947 | 497672 | Solenoid-Fuel |
| 474 | 696459 | Alternator | 947A | 695423 | Solenoid-Fuel |
| 503 | 691532 | Strap-Starter | 967 | 272403 | Filter-Pre Cleaner |
| 505 | 691251 | Nut (Governor Control Lever) | 968 | 691916 | Cover-Air Cleaner |
| 510 | 693699 | Drive-Starter | 971 | 692126 | Screw (Air Cleaner Base) |
| 510A | 495878 | Drive-Starter | 975 | 495933 | Bowl-Float |
| 513 | 692024 | Clutch-Drive | 975A | 695417 | Bowl-Float |
| 523 | 692014 | Dipstick | 977 | 690192 | Set-Carburetor Gasket |
| 524 | 281370 | • Seal-Dipstick Tube | 977A | 695428 | Set-Carburetor Gasket |
| 525 | 691398 | Tube-Dipstick | 987 | 691326 | Ø •Seal-Throttle Shaft |
| 544 | 692034 | Armature-Starter | 987A | 690998 | Seal-Throttle Shaft |
| 544A | 390837 | Starter-Armature | 1005 | 695056 | Fan-Flywheel |
| 552 | 491986 | Bushing-Governor Lever | 1006 | 690452 | Retainer-Fan |
| 562 | 691119 | Bolt (Governor Control Lever) | 1019 | 496758 | Kit-Label |
| 559 | 697561 | Screw (Remote Choke Stop) | 1022 | 272475 | •+ Gasket-Rocker Cover |
| 559A | 693675 | Screw (Remote Choke Stop) | 1023 | 691192 | Cover-Rocker |
| 579 | 691029 | Nut (Starter Cable) | 1026 | 692003 | Rod-Push (Intake) |
| 601 | 95162 | Clamp-Hose | | 692011 | Rod-Push (Exhaust) |
| 614 | 691620 | Pin-Cotter | 1029 | 691751 | Arm-Rocker |
| 616 | 692012 | Crank-Governor | 1034 | 690822 | Guide-Push Rod |
| 617 | 692138 | • O-Ring Seal (Intake Manifold) | 1036 | 695700 | Label-Emission |
| 633 | 695414 | Seal-Choke/Throttle Shaft | 1051 | 691265 | Retainer-Brush |
| 634 | 690801 | Ø Seal-Spring Assembly (Manual Choke) | 1058 | 275038 | Owner's Manual |
| 634A | 690802 | Ø Seal-Spring Assembly (Choke-A-Matic) | 1083 | 691626 | Nut (Starter Terminal) |
| 635 | 691909 | Boot-Spark Plug | 1083A | 690958 | Nut (Starter Terminal) |
| 668 | 691323 | Spacer | 1090 | 691293 | Retainer-Brush |
| 691 | 692407 | • Seal-Governor Shaft | 1091 | 691333 | Cap-Limiter |
| 692 | 690572 | Spring-Detent | 1095 | 691581 | Gasket Set-Valve |
| 697 | 690372 | Screw (Drive Cap) | 1119 | 691183 | Screw (Alternator) |
| 718 | 690959 | Pin-Locating | 1127 | 691657 | Screw (Float Bowl) |
| 727 | 490324 | Cover-Starter Drive | 1127A | 695407 | Screw (Float Bowl) |
| 729 | 691335 | Clip-Wire | | | RPM Settings: Low Speed: 1900-2100 High Speed: 3000-3200 |
| 729A | 691224 | Clip-Wire | | | |
| 732 | 691002 | Screw (Starter Drive Cover) | | | |
| 733 | 691658 | Screw (Crankshaft Extension) | • | | Included in Engine Gasket Set, Key. No. 358 |
| 741 | 691284 | Gear-Timing | Ø | | Included in Carburetor Overhaul Kit, Key. No. 121 and 121A |
| 757 | 691714 | Link-Counterweight | ± | | Included in Carburetor Gasket Set, Key. No. 977 and 977A |
| 758 | 692423 | Counterweight | + | | Included in Valve Gasket Set, Key. No. 1095 |
| 759 | 691239 | Pin-Counterweight | | | |
| 761 | 691096 | Screw (Counterweight) | | | |

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

LIMITED WARRANTY ON CRAFTSMAN RIDING EQUIPMENT

For one (1) year from the date of purchase, if this Craftsman Riding Equipment is maintained, lubricated and tuned up according to the instructions in the owner's manual, Sears will repair or replace free of charge any parts that are found to be defective in material or workmanship according to the guidelines of coverage listed below. Sears will also provide free labor for these applicable warranted parts for the full year. During the first 30 days of purchase, there will be no charges to service the product at your home for issues covered by this warranty. (See exclusions below). For your convenience, IN HOME warranty service will still be available after the first 30 days of purchase, but a trip charge will apply. This charge will be waived if the Craftsman product is dropped off at an authorized Sears location. For the nearest authorized Sears location, please call 1-800-4-MY-HOME®. This warranty applies only while this product is within the United States.

This Warranty does not cover:

- Expendable items which become worn during normal use, including but not limited to blades, spark plugs, air cleaners, belts, and oil filters.
- Standard Maintenance Servicing, oil changes, or tune-ups
- Tire replacement or repair caused by punctures from outside objects, such as nails, thorns, stumps, or glass.
- Repairs necessary because of operator abuse, including but not limited to, damage caused by towing objects beyond the capability of the riding equipment, impacting objects that bend the frame or crankshaft, or over-speeding the engine.
- Repairs necessary because of operator negligence, including but not limited to, electrical and mechanical damage caused by improper storage, failure to use the proper grade and amount of engine oil, failure to keep the deck clear of flammable debris, or failure to maintain the equipment according to the instructions contained in the owner's manual.
- Engine (fuel system) cleaning or repairs caused by fuel determined to be contaminated or oxidized (stale). In general, fuel should be used within 30 days of its purchase date.
- Normal deterioration and wear of the exterior finishes, or product label replacement.
- Riding equipment used for commercial or rental purposes.

LIMITED WARRANTY ON BATTERY

For ninety (90) days from date of purchase, if any battery included with this riding equipment proves defective in material or workmanship and our testing determines the battery will not hold a charge, Sears will replace the battery at no charge. During the first 30 days of purchase, there will be no charges to replace the battery at your HOME. After the first 30 days, for your convenience, IN-HOME warranty service will still be available but a trip charge will apply. This charge will be waived if the Craftsman product is dropped off at an authorized Sears location. For the nearest authorized Sears location, please call 1-800-4-MY-HOME®.

This battery warranty applies only while this product is within the United States.

This warranty gives you specific legal rights, and you may also have other rights, which vary, from state to state.

Sears, Roebuck and Co., Dept. 817WA, Hoffman Estates, IL 60179

CRAFTSMAN®