

# ILLUSTRATED PARTS LIST

## TU 504 TR-R 4S TU 504 TRE-R 4S

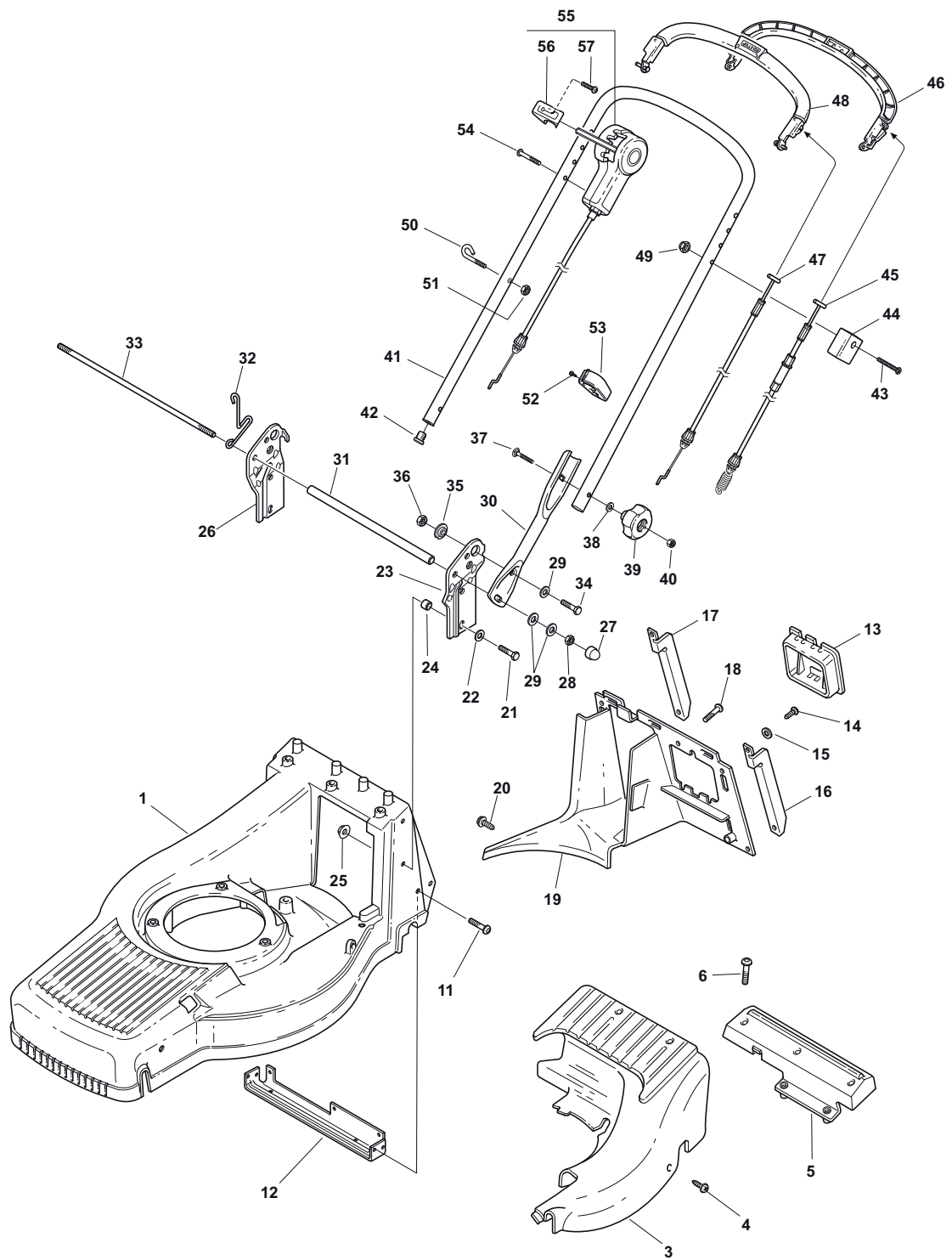


- Use GLOBAL GARDEN PRODUCT Genuine Spare Parts specified in the parts list for repair and/or replacement.
- The contents described in the parts list may change due to improvement.
- The drawings of the spare parts are only indicative and might not represent the part in question exactly.
- The indications "right" - "left" - "front" - "rear" refer to the position of the operator when using the machine.
- When placing orders of parts for repair and/or replacement, make sure that the illustrated parts list is the one applying to the machine's year of manufacture, as shown on the identification plate attached to the machine.

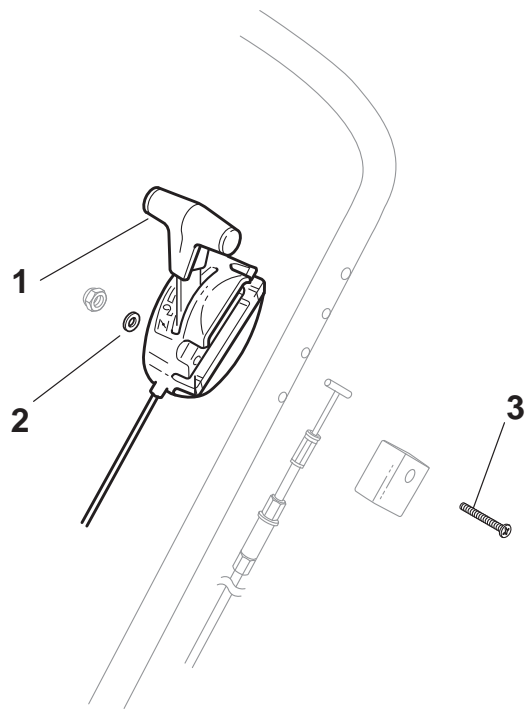
© Copyright 2014 Global Garden Products

All content is subject to copyright by Global Garden Products and may not be reproduced in whole or in part by any means, electronic or otherwise, without prior written approval.

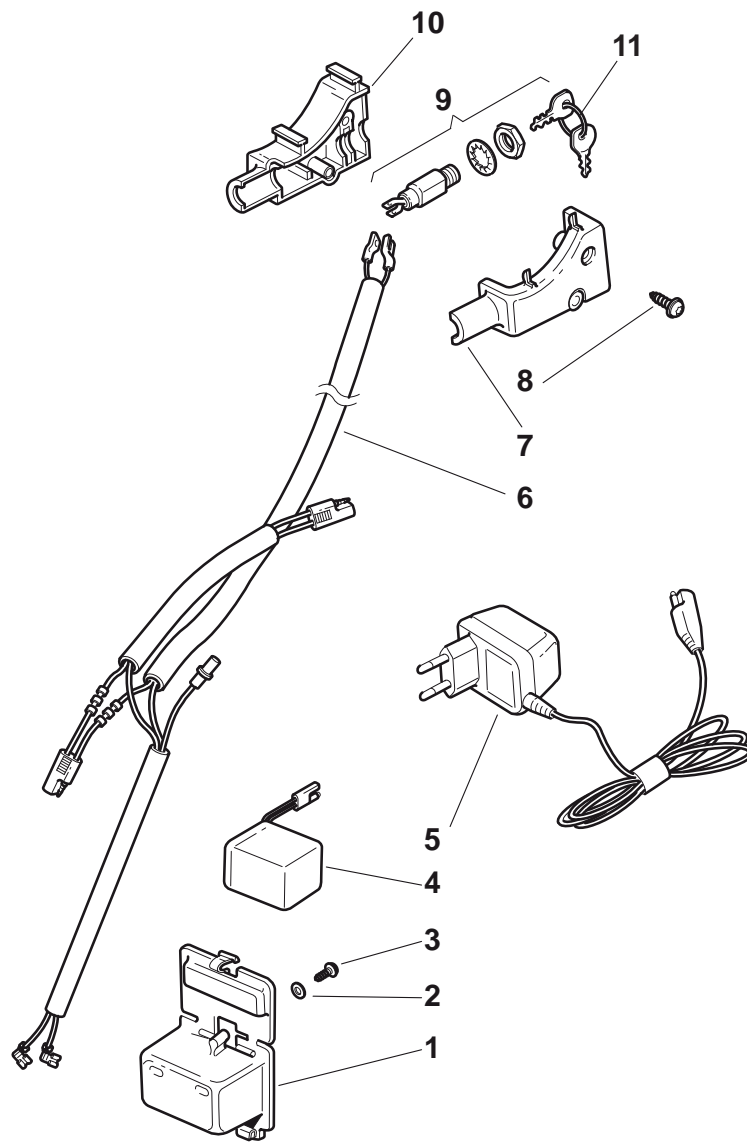
THIS INFORMATION IS NOT INTENDED FOR SALE OR RESALE, AND THIS NOTICE MUST REMAIN ON ALL COPIES.



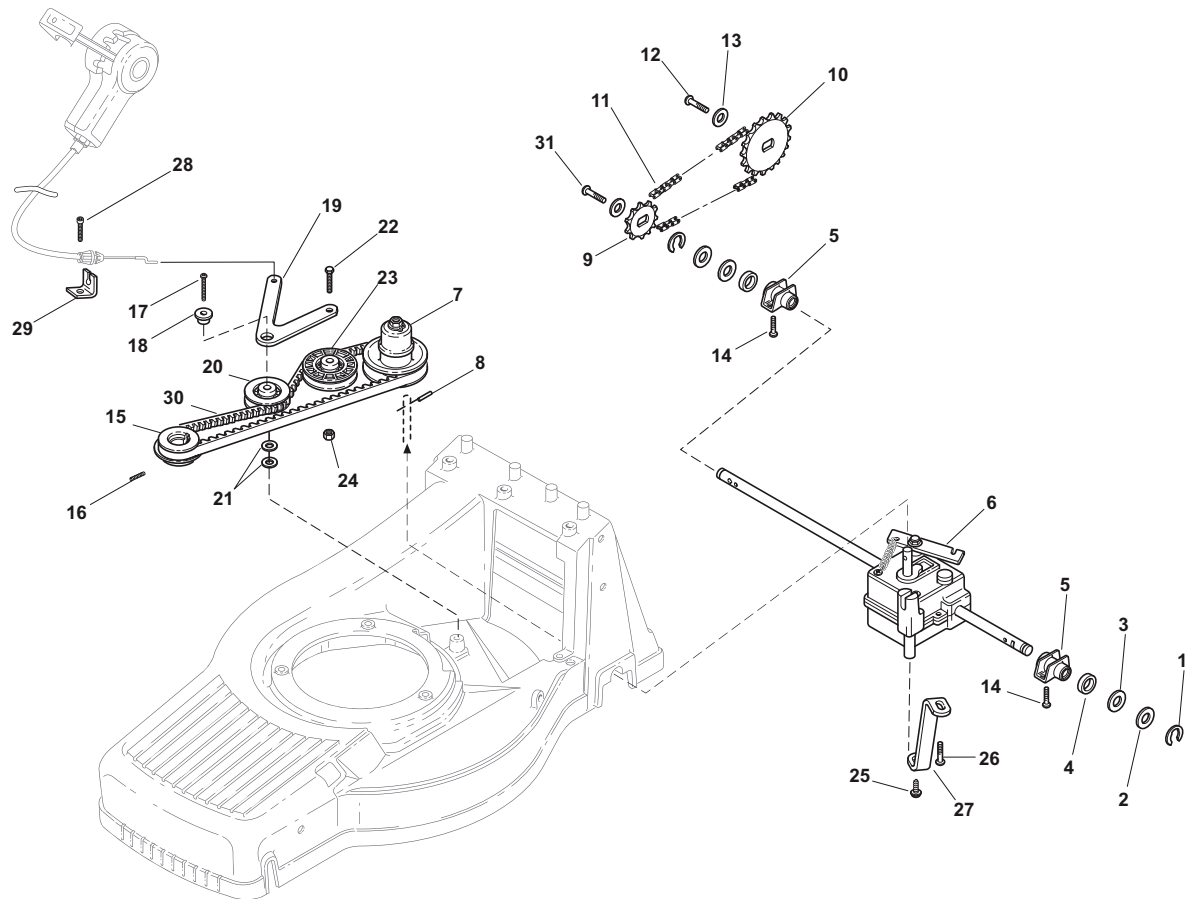
Deck							
POS	PART. NO	Q.ty	DESCRIPTION	DESCRIZIONE	DESCRIPTION	BESCHREIBUNG	REMARKS
1	381002659/0	1	Deck Red	Chassis Rosso	Châssis Rouge	Gehäuse Rot	
3	322060153/1	1	Protection, Red	Carter, Rosso	Protection, Rouge	Schutz, Rod	
4	112728300/0	3	Screw	Vite	Vis	Schraube	
5	322785164/0	1	Stone Guard Fulcrum	Fulcro Parasassi	Point D'Appui Parepierres	Drehpunkt Prallblech	
6	112735664/0	3	Screw	Vite	Vis	Schraube	
11	112735592/0	4	Screw	Vite	Vis	Schraube	
12	322608521/0	1	Rear Stiffening	Rinforzo Posteriore	Réforcement Arriere	Hinterverstärkung	
13	322109531/0	1	Cover	Capottina	Capot	Haube	
14	112728124/0	5	Screw	Vite	Vis	Schraube	
15	112523040/0	3	Washer	Rosetta	Rondelle	Scheibe	
16	322775183/0	1	Bracket, L	Staffa Sx	Etrier Gauche	Steigbügel, Linke	
17	322775185/0	1	Bracket, R	Staffa Dx	Etrier Droit	Steigbügel, Rechte	
18	112735664/0	1	Screw	Vite	Vis	Schraube	
19	322108278/0	1	Rear Conveyor Assy	Convogl. Posteriore	Convoyeur Post.	Hinterleitblechsatz	
20	112728300/0	1	Screw	Vite	Vis	Schraube	
21	112793102/0	4	Screw	Vite	Vis	Schraube	
22	112521350/0	4	Washer	Rosetta	Rondelle	Scheibe	
23	322778411/0	1	Bracket, L	Staffa Sx	Etrier Gauche	Steigbügel, Linke	
24	122041959/0	2	Bush	Bussola	Douille	Büchse	
25	112293201/0	4	Nut	Dado	Ecrou	Mutter	
26	322778413/0	1	Bracket, R	Staffa Dx	Etrier Droit	Steigbügel, Rechte	
27	118203854/0	2	Protection	Capuccio	Capuchon	Stecker	
28	112293200/0	2	Nut	Dado	Ecrou	Mutter	
29	112523060/0	6	Washer	Rosetta	Rondelle	Scheibe	
30	381006614/0	2	Handle, Lower Part	Manico, Parte Inferiore	Mancheron, Partie Inferieure	Holm, Unterteil	
31	322869711/0	1	Spacer	Distanziale	Entretoise	Distanzring	
32	122430312/0	1	Guide Spring	Molla Guida	Ressort De Guide	Feder Führer	
33	122517702/0	1	Fulcrum Pin	Perno Fulcro	Pivot	Gelenkpunkt	
34	112793301/0	2	Screw	Vite	Vis	Schraube	
35	322041955/0	2	Bush	Bussola	Douille	Büchse	
36	112293200/0	2	Nut	Dado	Ecrou	Mutter	
37	112819110/0	2	Screw	Vite	Vis	Schraube	
38	122680006/1	2	Washer	Rosetta	Rondelle	Scheibe	
39	322399804/1	2	Knob	Manopolina	Poignée	Griff	
40	112293200/0	2	Nut	Dado	Ecrou	Mutter	
41	381006619/1	1	Handle, Upper Part	Manico, Parte Sup	Mancheron, Partie Superieure	Holm, Oberteil	
42	118566110/0	2	Cap	Puntale	Bouchon	Gummistopfen	
43	112727786/0	1	Screw	Vite	Vis	Schraube	
44	322551640/0	1	Plate	Piastrina	Plaquette	Plättchen	
45	381000697/0	1	Cable, Rear Drive	Cavo Comando Trazione	Câble, Comm. Traction	Kabel, Antrieb	
46	381003297/1	1	Driving Lever	Leva Trazione	Levier Traction	Antriebhebel	
47	181000686/0	1	Cable, Thread Engine Brake	Cavo Freno Motore	Cable Frein Moteur	Kabel, Motorbremse	for B&S 450-500 Series
47	181000687/0	1	Cable, Thread Engine Brake	Cavo Freno Motore	Cable Frein Moteur	Kabel, Motorbremse	for HONDA Engine
47	181000688/0	1	Cable, Thread Engine Brake	Cavo Freno Motore	Cable Frein Moteur	Kabel, Motorbremse	for B&S 625-675 Series
47	181000688/0	1	Cable, Thread Engine Brake	Cavo Freno Motore	Cable Frein Moteur	Kabel, Motorbremse	for GGP 140-160-196 Engine
47	181000777/0	1	Cable, Thread Engine Brake	Cavo Freno Motore	Cable Frein Moteur	Kabel, Motorbremse	for GGP 150cc/ B&S 700 Series
48	381003298/1	1	Lever, Engine Brake	Leva Freno Motore	Levier Frein Moteur	Hebel, Motorbremse	
48	381003330/0	1	Lever, Engine Brake	Leva Freno Motore	Levier Frein Moteur	Hebel, Motorbremse	
49	112154510/0	1	Nut	Dado	Ecrou	Mutter	
50	122430313/0	1	Guide Spring	Molla Guida	Ressort De Guide	Feder Führer	
51	112292100/0	1	Nut	Dado	Ecrou	Mutter	
52	112728691/0	3	Screw	Vite	Vis	Schraube	
53	322192001/0	3	Anchor Clamp	Fascetta Ancoraggio	Collier	Bowdenzughalter	
54	112728702/0	2	Screw	Vite	Vis	Schraube	
55	381007097/0	1	Cable, Speed Drive Control	Cavo Comando Marce	Cable, Comm. Changement Vitesse	Kabel, Gängeschaltun	
56	322399809/0	1	Knob	Manopolina	Poignée	Griff	
57	112728300/0	2	Screw	Vite	Vis	Schraube	



Throttle Cable							
POS	PART. NO	Q.ty	DESCRIPTION	DESCRIZIONE	DESCRIPTION	BESCHREIBUNG	REMARKS
1	181007126/0	1	Throttle Cable	Cavo Acceleratore	Cable, Accelérateur	Gashebel Kabel	for Honda Engine
1	181007127/1	1	Throttle Cable	Cavo Acceleratore	Cable, Accelérateur	Gashebel Kabel	for B&S Capro-GGP Engine
1	181007128/0	1	Throttle Cable	Cavo Acceleratore	Cable, Accelérateur	Gashebel Kabel	for B&S Delux-GGP Engine
2	112523040/0	1	Washer	Rosetta	Rondelle	Scheibe	
3	112727787/0	1	Screw	Vite	Vis	Schraube	

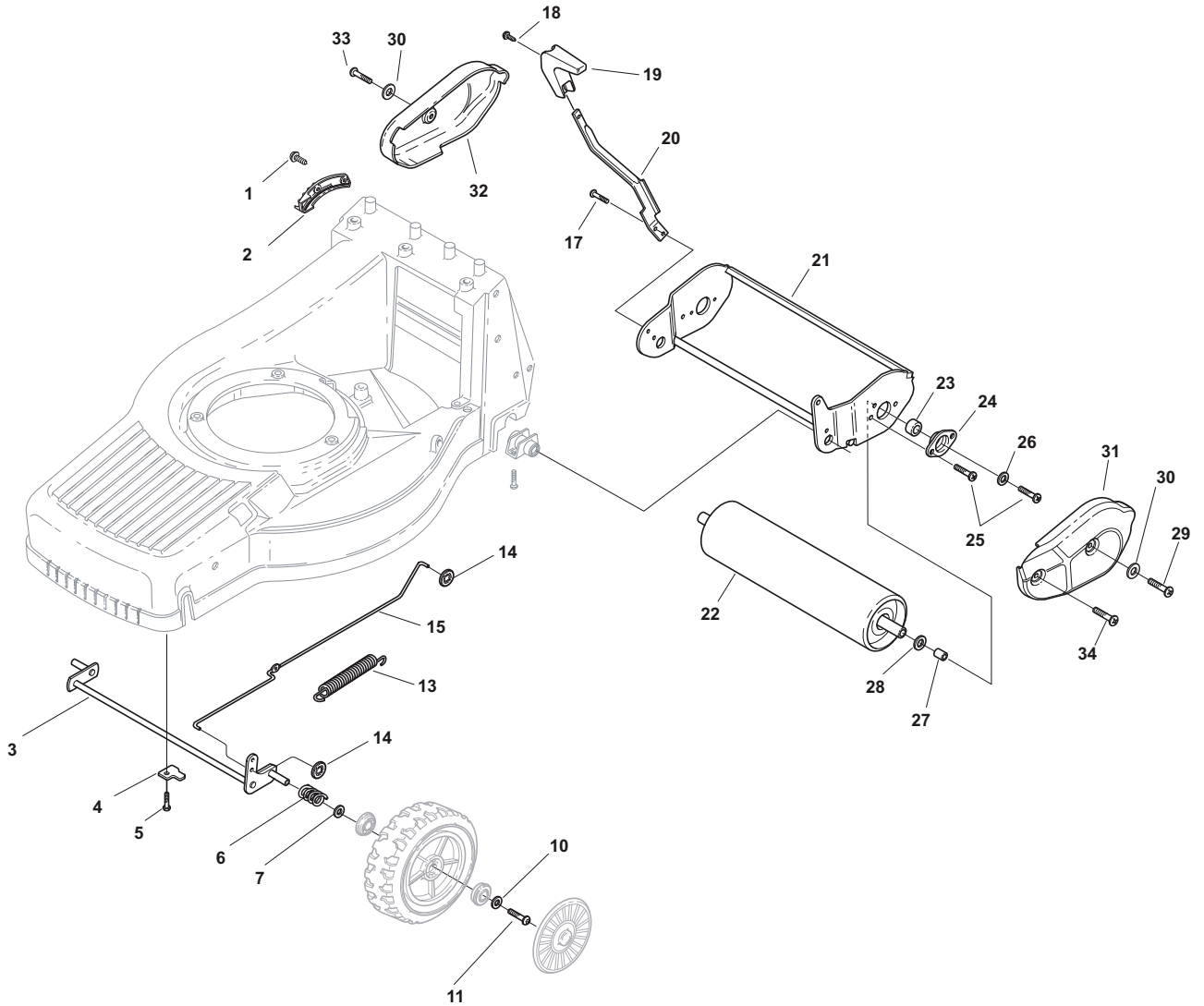


Electric Start Controls							
POS	PART. NO	Q.ty	DESCRIPTION	DESCRIZIONE	DESCRIPTION	BESCHREIBUNG	REMARKS
1	322109533/0	1	Battery Box	Contenitore Batteria	Conteneur De Batterie	Batterie Behälter	
2	112523040/0	1	Washer	Rosetta	Rondelle	Scheibe	
3	112728691/0	1	Screw	Vite	Vis	Schraube	
4	118120052/0	1	Battery	Batteria	Batterie	Batterie	
5	118204120/0	1	Battery Charger	Carica Batteria	Chargeur De Batterie	Ladgerät	CE plug
5	118204121/0	1	Battery Charger	Carica Batteria	Chargeur De Batterie	Ladgerät	UK plug
6	118204195/0	1	Cable, Start	Cavo Avviamento	Cable Démarrage	Kabel, Start	
7	322722805/1	1	L Protection	Protezione Sx	Protection G	Linke Schutz	
8	112728300/0	1	Screw	Vite	Vis	Schraube	
9	118450051/0	1	Switch	Interruttore	Interrupteur	Schalter	
10	322722804/1	1	R Protection	Protezione Dx	Protection D	Rechte Schutz	
11	118210016/1	1	Starting Key	Chiave Avviamento	Clef A Demarrage	Schlüssel Für Start	

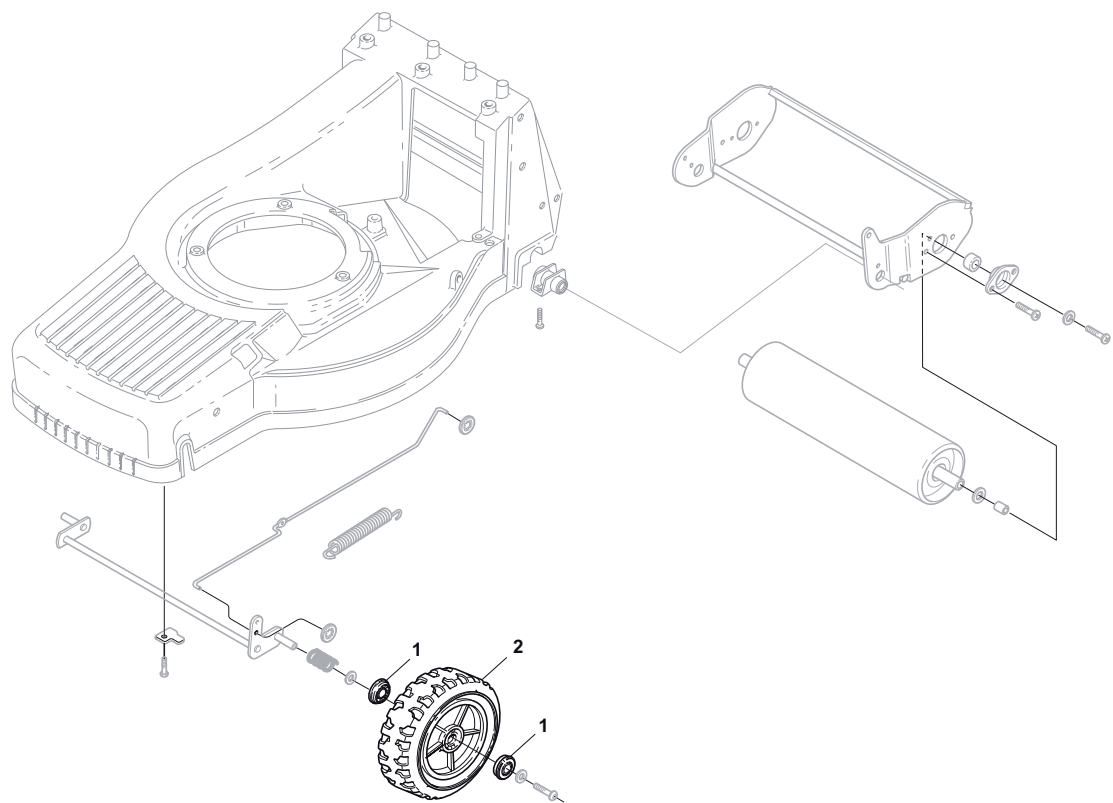




Rear Drive							
POS	PART. NO	Q.ty	DESCRIPTION	DESCRIZIONE	DESCRIPTION	BESCHREIBUNG	REMARKS
1	112000957/0	2	Snap Ring	Anello Elastico	Anneau Ressort	Sprengring	
2	122671659/0	2	Washer	Rosetta	Rondelle	Scheibe	
3	112520032/0	2	Washer	Rosetta	Rondelle	Scheibe	
4	119035152/0	2	Or Ring	Anello Or	Bague Or	Ring Or	
5	322785153/0	2	Support, Gear Box	Supporto Gruppo Trazione	Support Gr.	Halter, Antrieb	
6	181003087/0	1	Gear Box	Gruppo Trazione	Groupe Traction	Antrieb	
7	122601916/0	1	Pulley	Puleggia	Poulie	Riemenscheibe	
8	112645700/0	1	Pin	Perno	Pivot	Bolzen	
9	122120107/0	1	Ring Gear	Corona	Couronne	Kranz	
10	122120106/0	1	Ring Gear	Corona	Couronne	Kranz	
11	115189003/0	1	Chain	Catena	Chaîne	Kette	
12	112735662/1	1	Screw	Vite	Vis	Schraube	
13	112523040/0	2	Washer	Rosetta	Rondelle	Scheibe	
14	112735664/0	4	Screw	Vite	Vis	Schraube	
15	122601917/0	1	Pulley, Crankshaft $\varnothing$ 22.2	Puleggia, Albero Motore $\varnothing$ 22.2	Poulie, Arbre Moteur $\varnothing$ 22.2	Riemenscheibe, Motorwelle $\varnothing$ 22.2	for B&S-GGP Engine
15	122601920/0	1	Pulley, Crankshaft $\varnothing$ 25	Puleggia, Albero Motore $\varnothing$ 25	Poulie, Arbre Moteur $\varnothing$ 25	Riemenscheibe, Motorwelle $\varnothing$ 25	for HONDA Engine
16	112714312/0	1	Dowel	Grano	Goupille	Stift	
17	112735669/0	1	Screw	Vite	Vis	Schraube	
18	122671656/0	1	Washer	Rosetta	Rondelle	Scheibe	
19	322320001/0	1	Driving Lever	Leva Trazione	Levier Traction	Antriebhebel	
20	122601915/0	1	Pulley	Puleggia	Poulie	Riemenscheibe	
21	112523040/0	2	Washer	Rosetta	Rondelle	Scheibe	
22	112674550/0	1	Screw	Vite	Vis	Schraube	
23	122601914/0	1	Pulley	Puleggia	Poulie	Riemenscheibe	
24	112154510/0	1	Nut	Dado	Ecrou	Mutter	
25	112728300/0	1	Screw	Vite	Vis	Schraube	
26	112735664/0	1	Screw	Vite	Vis	Schraube	
27	322778409/0	1	Support	Supporto	Support	Halter	
28	112735664/0	1	Screw	Vite	Vis	Schraube	
29	322806619/0	1	Support	Supporto	Support	Halter	
30	135064378/0	1	Belt	Cinghia	Courroire	Riemen	
31	112735592/0	1	Screw	Vite	Vis	Schraube	

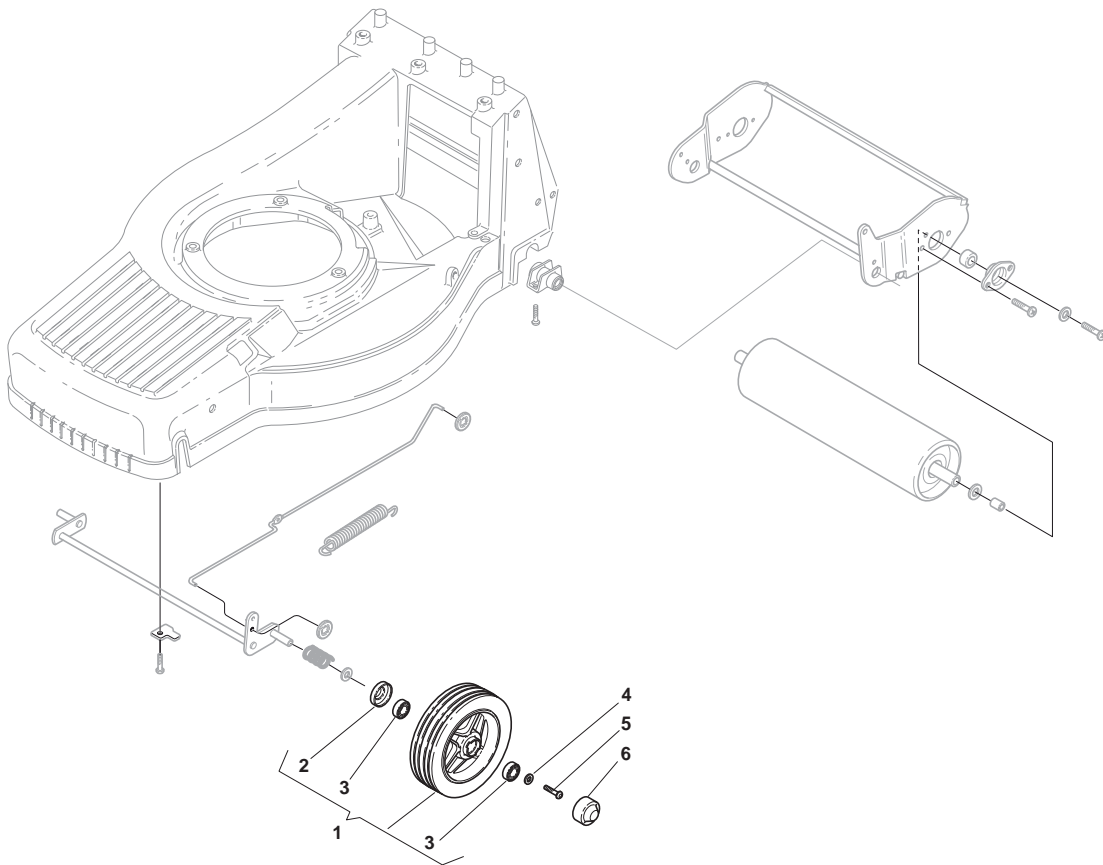


Roller Assy							
POS	PART. NO	Q.ty	DESCRIPTION	DESCRIZIONE	DESCRIPTION	BESCHREIBUNG	REMARKS
1	112728300/0	2	Screw	Vite	Vis	Schraube	
2	322735553/0	1	Sector, Height Adjustment	Settore Regolazione Altezza	Secteur Reglage Hauteur	Sektor, Höheverstellung	
3	381002845/0	1	Axle, Front Wheels	Asse Ruote Anteriori	Axe Roues Avant	Achse, Vorderrad	
4	322545160/0	2	Plate	Piastrina	Plaquette	Plättchen	
5	112735664/0	2	Screw	Vite	Vis	Schraube	
6	122430210/0	2	Spring	Molla	Ressort	Feder	
7	112521370/0	2	Washer	Rosetta	Rondelle	Scheibe	
10	112521460/0	2	Washer	Rosetta	Rondelle	Scheibe	
11	112735662/1	2	Screw	Vite	Vis	Schraube	
13	122446181/0	1	Spring	Molla	Ressort	Feder	
14	112604898/0	2	Crown Fastener	Fissatore A Corona	Fixateur A Couronne	Kronescheibe	
15	122033325/0	1	Rod, Height Adjustment Control	Asta Comando Regolazione Altezza	Tige Commande Reglage Hauteur	Stange, Höheverstellung	
17	112735664/0	2	Screw	Vite	Vis	Schraube	
18	112728690/0	1	Screw	Vite	Vis	Schraube	
19	322399805/0	1	Knob	Manopolina	Poignée	Griff	
20	322321505/0	1	Lever, Height Adjustment	Leva Regolazione Altezza	Levier Reglage Hauteur	Hebel, Höheverstellung	
21	381005115/0	1	Roller Support	Supporto Roller	Support Roller	Rollrhlter	
22	381007403/0	1	Roller	Roller	Roller	Roller	
23	119216036/0	2	Bearing	Cuscinetto	Coussinet	Lager	
24	322207323/0	2	Flange	Flangia	Bride	Flansch	
25	112735662/1	6	Screw	Vite	Vis	Schraube	
26	112523040/0	3	Washer	Rosetta	Rondelle	Scheibe	
27	122170820/0	1	Spacer	Distanziale	Entretoise	Distanzring	
28	112523100/0	1	Washer	Rosetta	Rondelle	Scheibe	
29	112735592/0	1	Screw	Vite	Vis	Schraube	
30	112523040/0	5	Washer	Rosetta	Rondelle	Scheibe	
31	322060202/0	1	L Protection	Protezione Sx	Protection G	Linke Schutz	
32	322060201/0	1	R Protection	Protezione Dx	Protection D	Rechte Schutz	
33	112735592/0	1	Screw	Vite	Vis	Schraube	
34	112735594/0	1	Screw	Vite	Vis	Schraube	



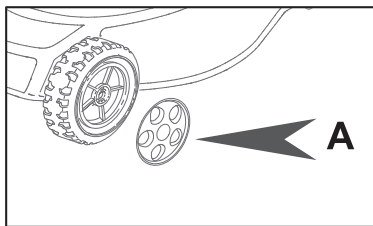
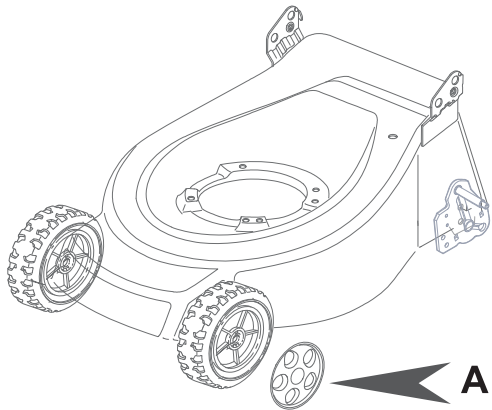
**Wheels**

POS	PART. NO	Q.ty	DESCRIPTION	DESCRIZIONE	DESCRIPTION	BESCHREIBUNG	REMARKS
1	122122200/0	4	Bearing	Cuscinetto	Coussinet	Lager	
2	381007351/0	2	Wheel Ø 170	Ruota Ø 170	Roue Ø 170	Rad Ø 170	

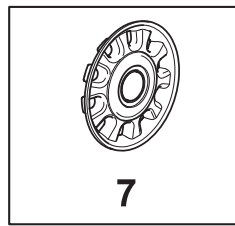


**Aluminium Wheels**

POS	PART. NO	Q.ty	DESCRIPTION	DESCRIZIONE	DESCRIPTION	BESCHREIBUNG	REMARKS
1	381007363/0	2	Wheel Ø 175	Ruota Ø 175	Roue Ø 175	Rad Ø 175	
2	322160522/0	2	Dust Cover	Disco Parapolvere	Protege-Poussiere	Staubschuttscheibe	
3	119216039/0	4	Bearing	Cuscinetto	Coussinet	Lager	
4	112521460/0	2	Washer	Rosetta	Rondelle	Scheibe	
5	112735662/1	2	Screw	Vite	Vis	Schraube	
6	322110379/0	2	Hub Cap	Coprizzo	Couvre-Moyeu	Radkappe	



+



= A7



1



2



3

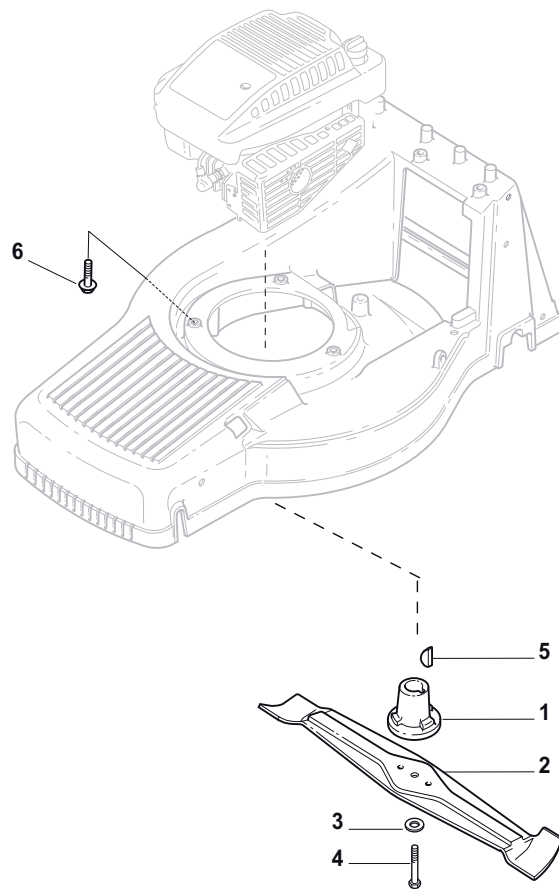


4

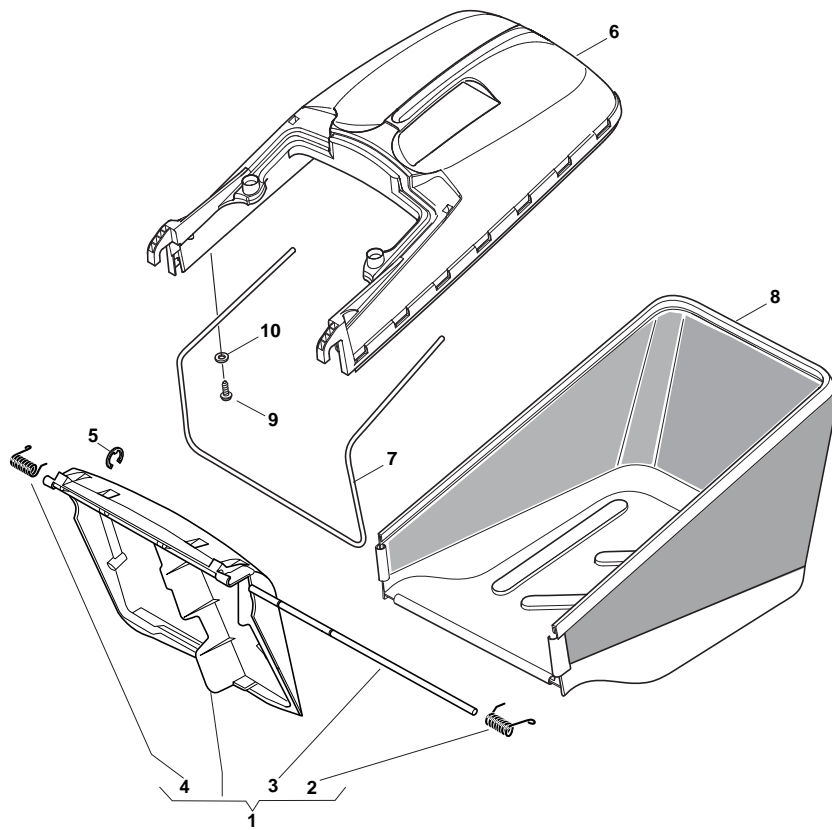


**Hub Cap**

POS	PART. NO	Q.ty	DESCRIPTION	DESCRIZIONE	DESCRIPTION	BESCHREIBUNG	REMARKS
1	322110395/0	2	Hub Cap Grey	Coprimezzo Grigio	Couvre-Moyeu Gris	Radkappe Grau	
2	322110347/0	2	Hub Cap Grey	Coprimezzo Grigio	Couvre-Moyeu Gris	Radkappe Grau	
3	322110382/0	2	Hub Cap Grey	Coprimezzo Grigio	Couvre-Moyeu Gris	Radkappe Grau	
4	322110491/0	2	Hub Cap Grey	Coprimezzo Grigio	Couvre-Moyeu Gris	Radkappe Grau	



Blade							
POS	PART. NO	Q.ty	DESCRIPTION	DESCRIZIONE	DESCRIPTION	BESCHREIBUNG	REMARKS
1	122465618/0	1	Hub, Crankshaft Ø 22.2	Mozzo, Albero Motore Ø 22.2	Moyeu, Arbre Moteur Ø 22.2	Nabe, Motorwelle Ø 22.2	for B&S-GGP Engine
1	122465630/0	1	Hub, Crankshaft Ø 25	Mozzo, Albero Motore Ø 25	Moyeu, Arbre Moteur Ø 25	Nabe, Motorwelle Ø 25	for HONDA Engine
2	181004143/0	1	Blade Winged	Coltello Alettato	Lame Ailettée	Messer Flügel	
3	112530140/0	1	Washer	Rosetta	Rondelle	Scheibe	
4	112735698/0	1	Screw	Vite	Vis	Schraube	
5	112139100/0	1	Feather, Crankshaft Ø 22.2	Linguetta, Albero Motore Ø 22.2	Clavette, Arbre Moteur Ø 22.2	Keil, Motorwelle Ø 22.2	for B&S-GGP Engine
5	112139150/0	1	Feather, Crankshaft Ø 25	Linguetta, Albero Motore Ø 25	Clavette, Arbre Moteur Ø 25	Keil, Motorwelle Ø 25	for HONDA Engine
6	112735108/1	3	Screw	Vite	Vis	Schraube	



Grass-Catcher							
POS	PART. NO	Q.ty	DESCRIPTION	DESCRIZIONE	DESCRIPTION	BESCHREIBUNG	REMARKS
1	381008021/2	1	Stone-Guard	Parasassi	Pare-Pierres	Prallblech	Black
2	122450420/1	1	L Spring	Molla Sx	Ressort G	Linke Feder	
3	122517906/1	1	Pin	Perno	Pivot	Bolzen	
4	122450410/1	1	R Spring	Molla Dx	Ressort D	Rechte Feder	
5	112000930/0	1	Snap Ring	Anello Elastico	Anneau Ressort	Sprengring	
6	322486104/1	1	Grass-Box, Upper Part	Sacco, Parte Sup	Sac, Partie Superieure	Korb, Oberteil	
7	122608522/0	1	Stiffening Lower	Rinforzo Inf	Réinforcement Inf	Verstärkung Untere	
8	181002237/0	1	Box, Fabric	Sacco, Tela	Sac, Toile	Sack, Tuck	
9	112521460/0	2	Washer	Rosetta	Rondelle	Scheibe	
10	112728300/0	2	Screw	Vite	Vis	Schraube	